

NOTES:

A- INSTALL ITEM #20 (SCREW) IN ASSEMBLY

B- SEE OPERATING MANUAL IRB-180 FOR LUBRICATION INSTRUCTION

C- 2-1/2, 3-1/2, & 4" REQ'D SOC. HD. ON G.E. ONLY

E- REQ'D ON 22 & 42 ONLY

F- NUT TO BE TORQUED TO:

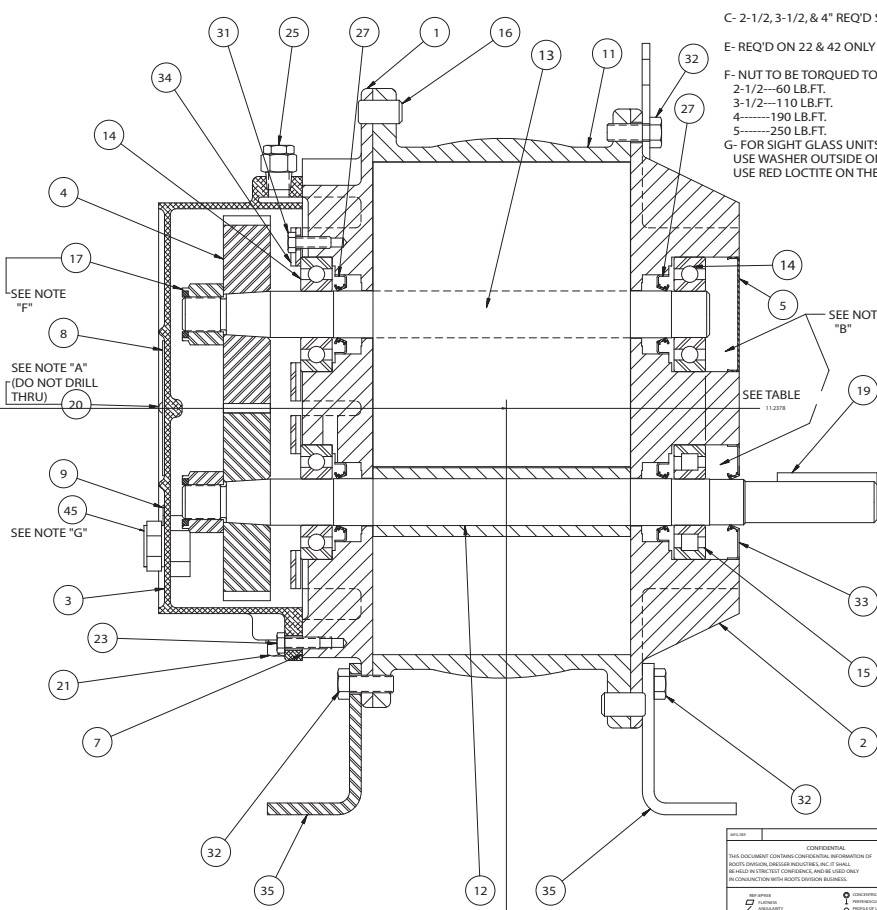
2-1/2---60 LB.FT.

3-1/2---110 LB.FT.

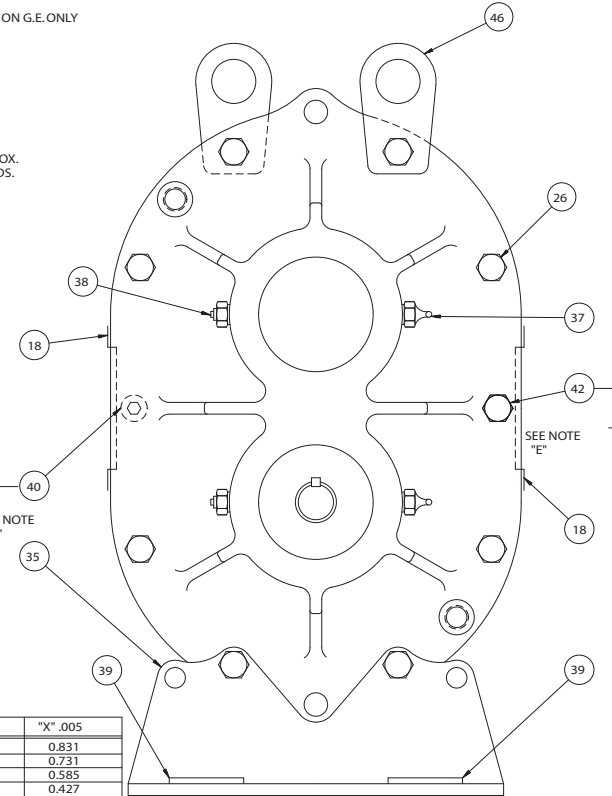
4---190 LB.FT.

5---250 LB.FT.

G- FOR SIGHT GLASS UNITS ONLY. USE WASHER OUTSIDE OF GEARBOX. USE RED LITTE ON THE THREADS.



SIZE	"X" .005
5	0.831
4	0.731
3-1/2	0.585
2-1/2	0.427



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