

OPERATION: A weighted cap rides on a machined "piston", when the pressure exerted on the cap is greater than the weight of the cap, the cap rises allowing air to escape. The relief valve does not fully relieve until the weight of the cap and the accumulation factor is exceeded. The accumulation factor is the percent of set point pressure required to initially move the cap. The set pressure of the relief valve is modified by adding or removing weights. Each weight represents a change of set point of 0.5 psi.

INSTALLATION: Relief valves must be mounted in the vertical position to assure proper operation. The relief valve is installed on the discharge side of the blower, before any valves, preferably immediately after a silencer if one is supplied.

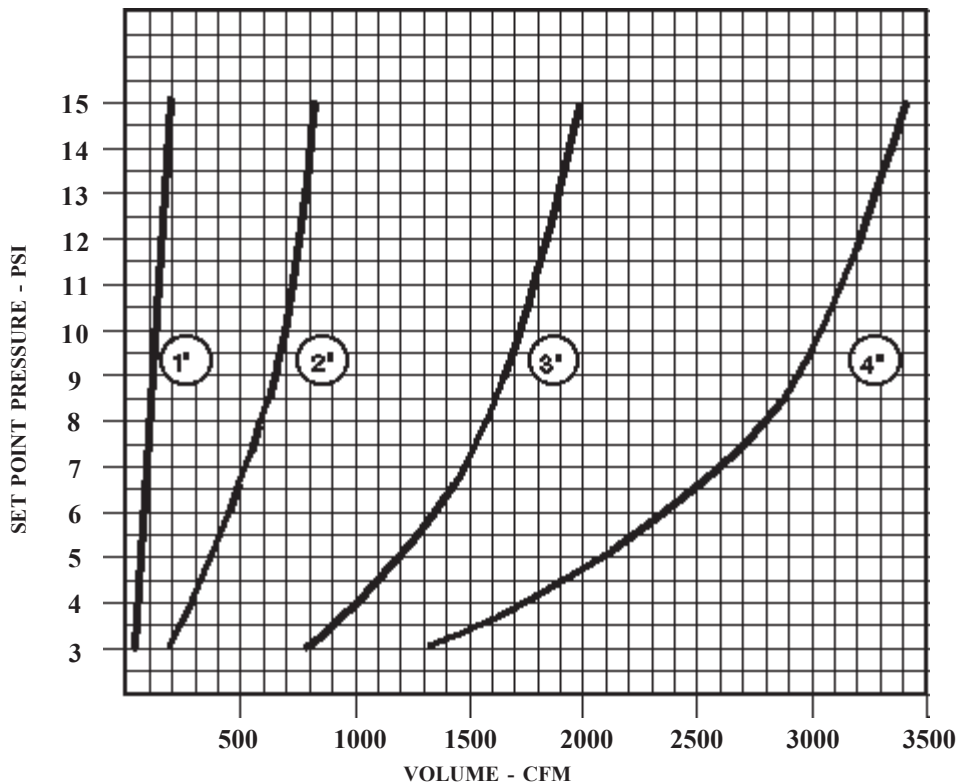
MAINTENANCE: Rotate cylinders by turning by hand on a monthly basis. Use a light oil on the piston to prevent rust.

MATERIAL: Cast Iron

DIMENSION CHART

	VALVE SIZE	A	B	C	D	E	VALVE WEIGHT	LB/WEIGHT
	1 INCH	6.8125	2.0625	1.4375	1" N.P.T.	35	25	4
	2 INCH	7.125	2.375	1.3125	2" N.P.T.	6.8125	10.5	15
	3 INCH	9.875	3.0625	1.5625	3" N.P.T.	9.25	28	4
	4 INCH	11.375	3.4375	1.6875	4" N.P.T.	11.6875	46	6

CAPACITY CHART



NOTE: Valve not recommended to relieve at set pressures under 3 psig.