## Roots 47 URAI Blower

### Comparison with Sutorbilt Legend 4L



Both the 47 URAI and 4L Legend models utilize oil lubrication on the gear end and grease on the drive end.

	47 URAI	4L LEGEND	
Required Oil (Horizontal Unit)	22.8 oz	24 oz	
Required Oil (Vertical Unit)	12.7 oz	14 oz	
Grease Type	Aluminum Lithium Complex NLGI #2  NLGI #2		

#### **Gear End Oil Lubrication**

Blowers ship dry from factory and oil must be added before startup. Oil must be an industrial type non-detergent, rust inhibiting, anti-foaming oil of the correct viscosity. See your manual or contact us for assistance selecting the viscosity.

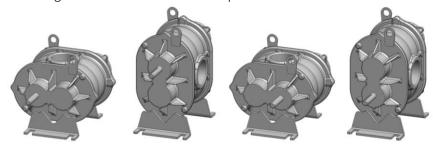
#### **Drive End Grease Lubrication**

These manufacturers use different types of grease which should not be mixed. If you plan to change to a different grease than the type that came in your blower, a full purge must be done.

SPECIFICATIONS	ROOTS 47 URAI	SUTORBILT 4L LEGEND	
Flow Range:	to 523 CFM	to 579 CFM	
Max Δ Pressure:	7 psi	7 psi	
Max Δ Vacuum:	15" Hg	14" Hg	
Maximum RPM:	3600	3600	
Minimum RPM:	848	955	
Max ΔT:	225°F	160°F	
Connection:	3" FPT	3" FPT	
Shaft Diameter:	7/8"	7/8"	
Unit Weight:	128 lb	182 lb	

### **CONFIGURATIONS**

Both models feature movable mounting feet that allow the blower to be flipped into four different configurations. The manufacturer's part numbers are listed below.



	LEFT HAND	TOP DRIVE	RIGHT DRIVE	BOTTOM DRIVE
47	6511002L	6511002T	6511002R	6511002B
4L	GACLC*A	GACLA*A	GACLD*A	GACLB*A

<sup>\*</sup>The sixth character in the Sutorbilt part number indicates the series designation. As of this print, the current series is S. Previous series include R, P and L.

## Roots 47 URAI Blower

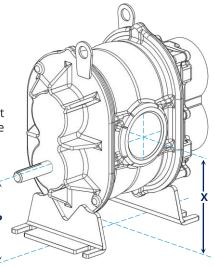
### Dimensional Comparison with Sutorbilt 4L

While these are considered drop-in equivalents, there are minor differences which should be considered for your situation.

#### SHAFT AND CONNECTIONS

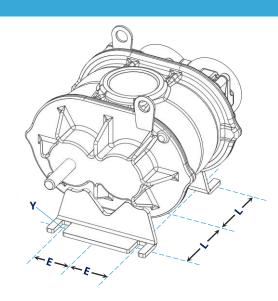
Shaft size (U) and connection size (C) are the most important dimensions to compare. With these two models both measurements are the same.

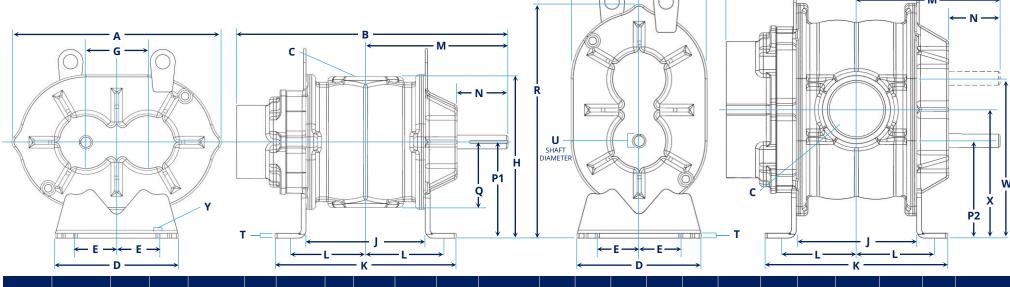
To determine whether any changes to your piping or enclosure will be needed, take note of the placement of the connections (X,H) and the shaft (P,W).



#### MOUNTING FEET

The placement of the bolt slots in the mounting feet is also important to consider. Both units feature universal mounting feet that can be moved to accommodate changes in configuration.





MAKE MODEL P2 8.25 0.44 bolts Roots 47 URAI 13.63 17.63 3" NPT 3 - 3.1310.5 7.75 4.63 - 5.38 9.25 3.31 6.25 6.25 4.25 15.06 0.31 0.875 10.25 0.38 0.875 Sutorbilt 4L Legend 12.38 18.49 3" NPT 8.25 10.44 8.76 5.38 9.29 2.39 6.25 4.19 12.69 8.5  $0.5 \times 0.75$ 

All measurements shown in inches

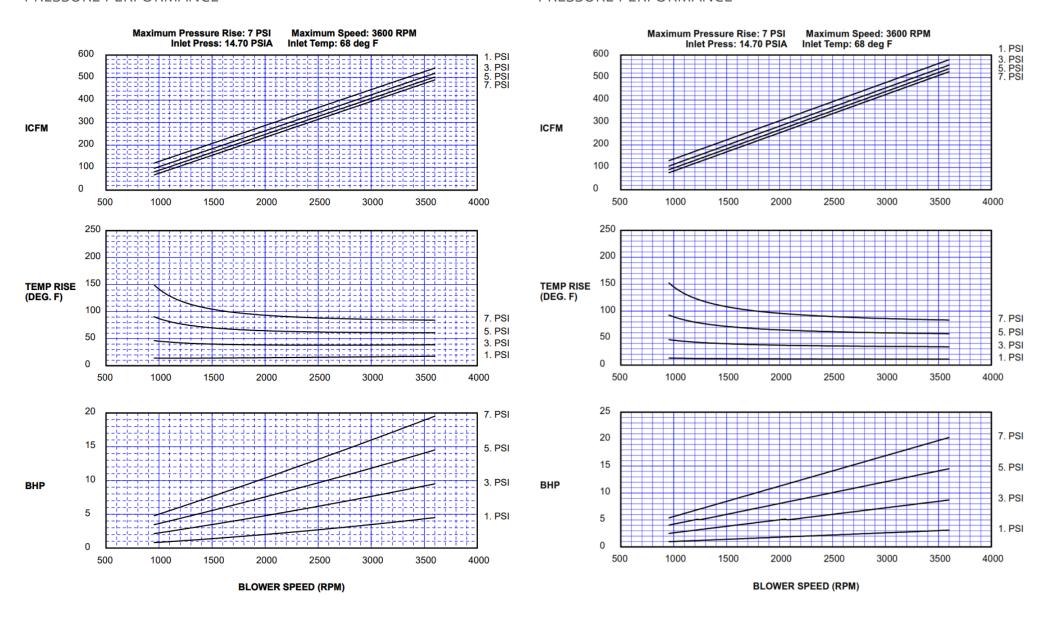
© pdblowers, Inc. 1-800-536-9933 | www.pdblowers.com

### Roots 47 URAI

PRESSURE PERFORMANCE

# Sutorbilt 4L Legend

PRESSURE PERFORMANCE



### **Roots 47 URAI**

### **VACUUM PERFORMANCE**

# Sutorbilt 4L Legend

VACUUM PERFORMANCE

