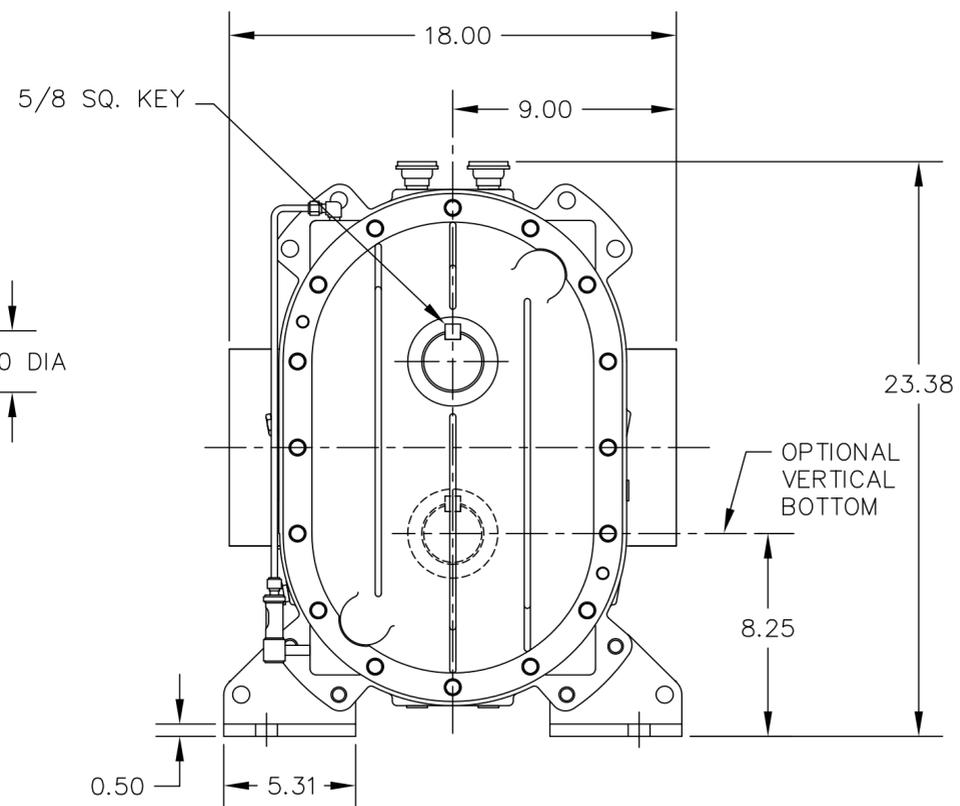
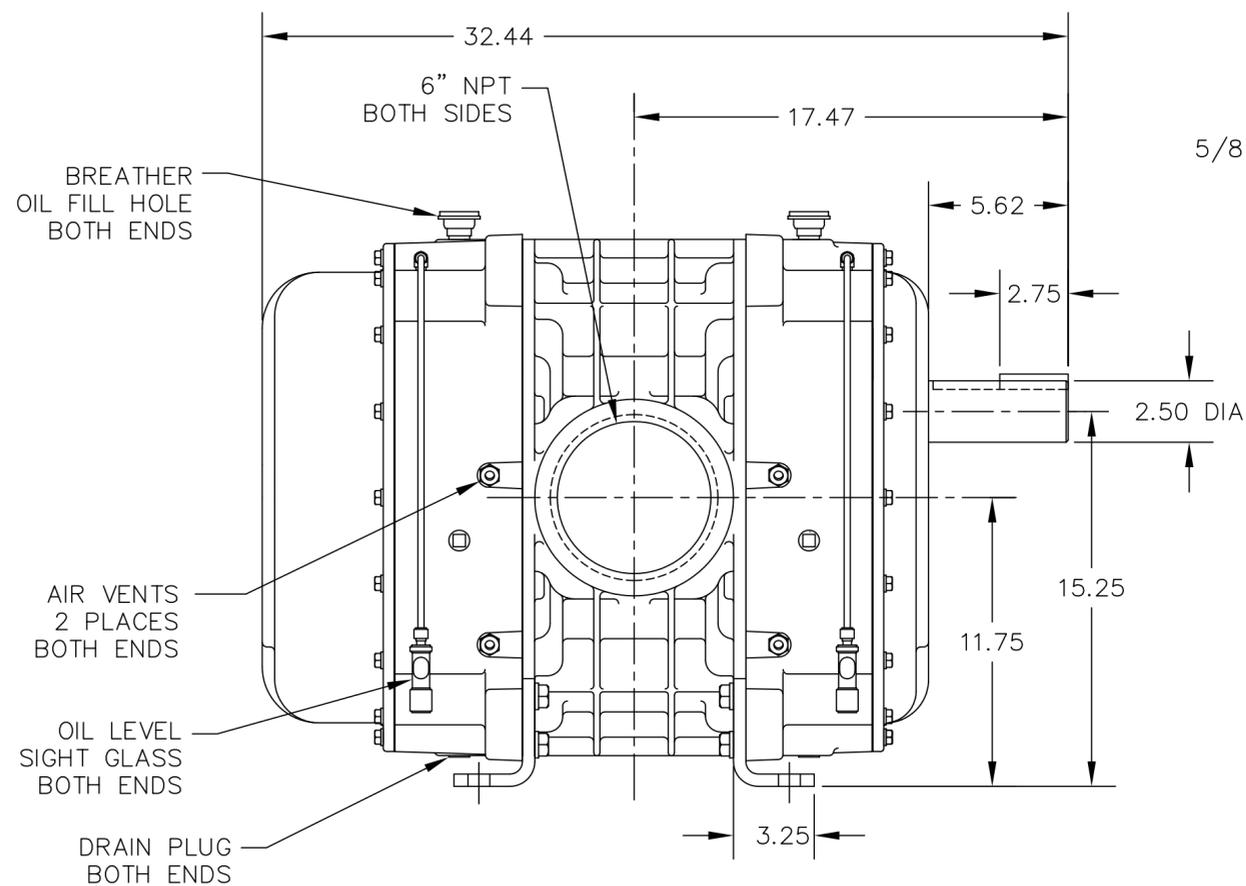


CONSTRUCTION	ROTATION	DISCH PORT
VERTICAL TOP	CLOCKWISE (CW)	RIGHT SIDE
	COUNTERCLOCKWISE (CCW)	LEFT SIDE
VERTICAL BOTTOM	CLOCKWISE (CW)	LEFT SIDE
	COUNTERCLOCKWISE (CCW)	RIGHT SIDE

ESTIMATED WEIGHT - 740 LBS



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TAP DRILL DEPTHS ARE MAXIMUM. FULL THD. DEPTHS ARE MINIMUM.

FINISH OF CHAMFERS & FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA

SURFACE ROUGHNESS MAX. PER ASA SPEC.

LET.	REVISION	DATE	DR.	CK.	LET.	REVISION	DATE	DR.	CK.	LET.	REVISION	DATE	DR.	CK.
A	RELEASED (C/M 1028500)													

Gardner Denver

Gardner Denver Inc.
Peachtree City, Georgia

TOLERANCES: UNLESS OTHERWISE SPECIFIED
 DECIMAL .XX ± .02 .XXX ± .010
 NON-DECIMAL ± 1/16 ANGLES ± 1°

SHEET 1 OF 1

HEAT TREAT SPEC.

FOR ALL CURRENT SPECIFICATIONS REFER TO BILL OF MATERIAL

NAME
 OUTLINE-BARE UNIT
 7009 DUROFLOW VERTICAL

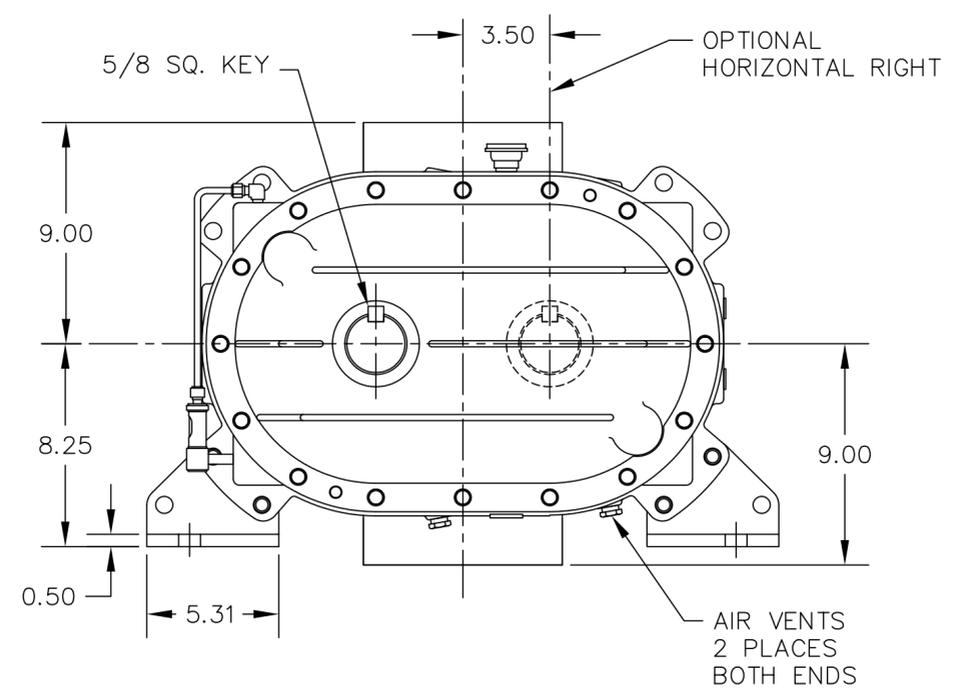
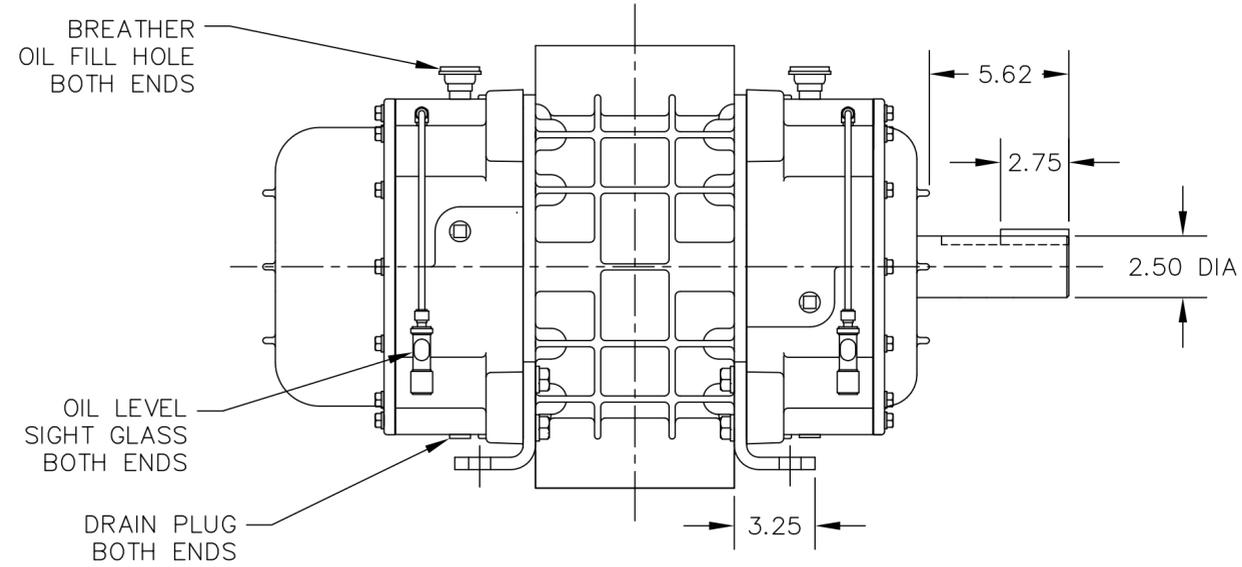
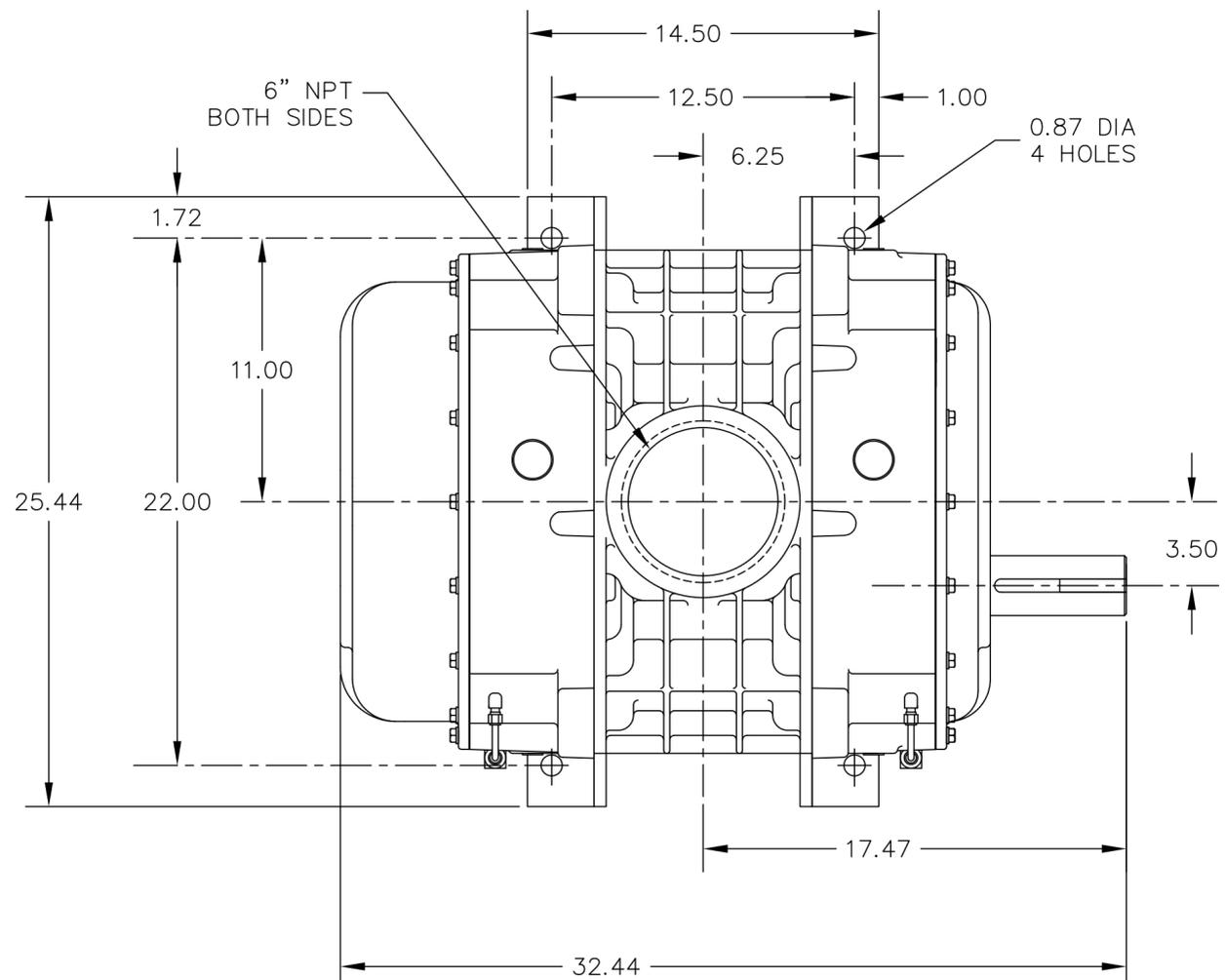
DR.	SLM	11/22/05	MET. APP.
CK.	SM	11/22/05	ENG. APP.
SCALE	3/16		

307GGG800

FILE NO. C CAD/CAM

CONSTRUCTION	ROTATION	DISCH PORT
HORIZONTAL LEFT	CLOCKWISE (CW)	TOP SIDE
	COUNTERCLOCKWISE (CCW)	BOTTOM SIDE
HORIZONTAL RIGHT	CLOCKWISE (CW)	BOTTOM SIDE
	COUNTERCLOCKWISE (CCW)	TOP SIDE

ESTIMATED WEIGHT - 740 LBS



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TAP DRILL DEPTHS ARE MAXIMUM. FULL THD. DEPTHS ARE MINIMUM.

FINISH OF CHAMFERS & FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA

SURFACE ROUGHNESS MAX. PER ASA SPEC.

LET.	REVISION	DATE	DR.	CK.	LET.	REVISION	DATE	DR.	CK.	LET.	REVISION	DATE	DR.	CK.
A	RELEASED (C/M 1028500)													

Gardner Denver
Gardner Denver Inc.
Peachtree City, Georgia

FOR ALL CURRENT SPECIFICATIONS REFER TO BILL OF MATERIAL

NAME
OUTLINE-BARE UNIT
7009 DUROFLOW HORIZONTAL

TOLERANCES: UNLESS OTHERWISE SPECIFIED
DECIMAL .XX ± .02 .XXX ± .010
NON-DECIMAL ± 1/16 ANGLES ± 1°

DR.	SLM	11/22/05	MET. APP.
CK.	SM	11/22/05	ENG. APP.
SCALE	3/16		

SHEET 1 OF 1

HEAT TREAT SPEC. -

306GGG800
FILE NO. C CAD/CAM