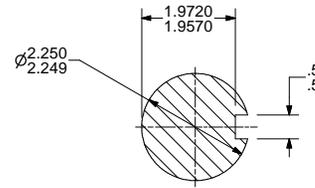
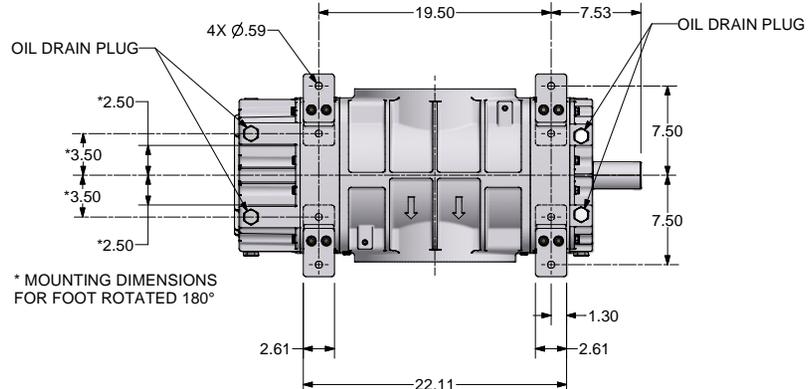
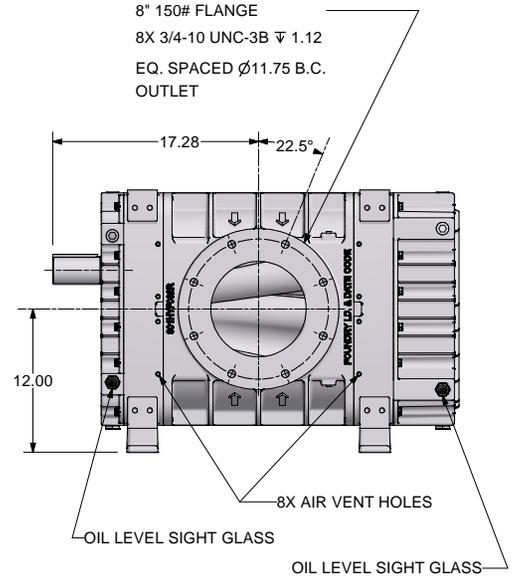
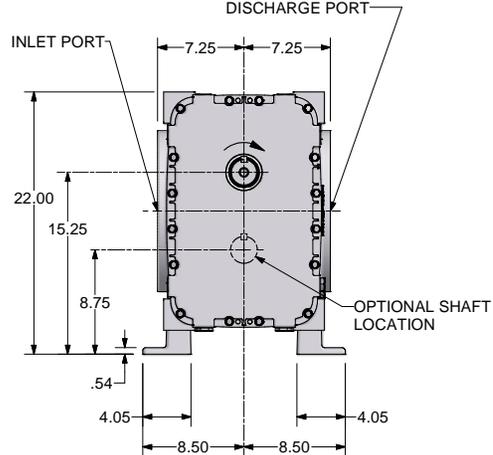
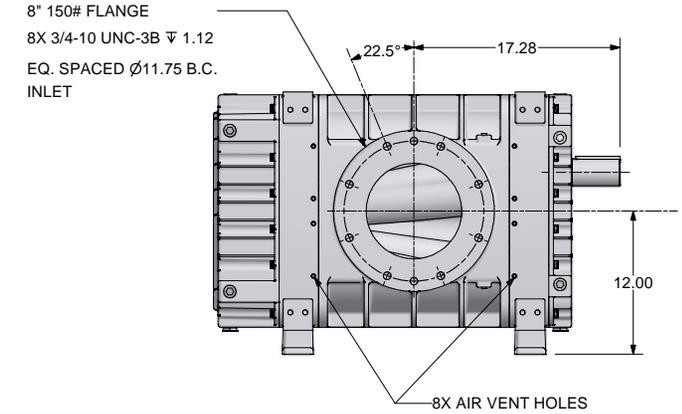
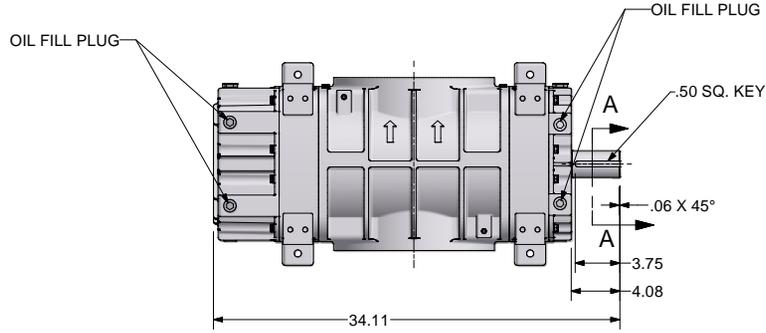


REVISION HISTORY		DATE	DWN	CHK
ZONE	REV	DESCRIPTION		
	A	RELEASED PER ECN 1037999		

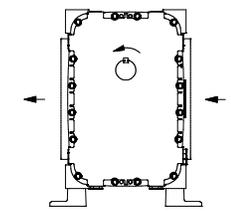
GDHF-DIM-616V
DATE-10/01/07



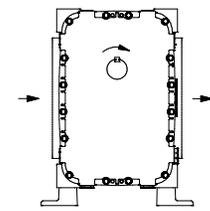
SECTION A-A
SCALE 1 : 1



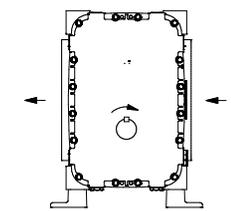
* MOUNTING DIMENSIONS FOR FOOT ROTATED 180°



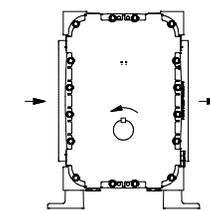
THLD CW ROTATION
TOP HAND LEFT DISCHARGE



THRD CW ROTATION (SHOWN)
TOP HAND RIGHT DISCHARGE



BHLD CW ROTATION
BOTTOM HAND LEFT DISCHARGE



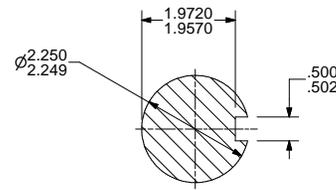
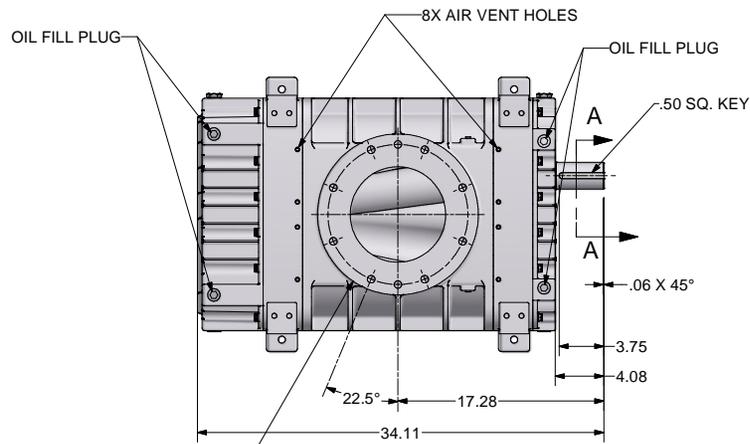
BHRD CCW ROTATION
BOTTOM HAND RIGHT DISCHARGE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOL. ON DECIMALS: X = ± .05		TOL. ON DECIMALS: XX = ± .02		TOL. ON DECIMALS: XXX = ± .01 AS SPECIFIED		TOL. ON ANGLES: ± 0° 30'	
FINISH OF CHAMBERS AND FILLETS TO CONFORM TO ROUGHENED ADJACENT AREA SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.		DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994		THREADS PER ASME B1.1 GAGING SYSTEM 21.0.2.3L ANSI B1.203.8 B1.203.3		HEAT TREATMENT		ENG. REF:	
Gardner Denver Inc. Quincy, IL		TITLE		OUTLINE-BARE UNIT		HELI FLOW 616 VERTICAL		306HYF800	
DWN BY: RRB 10/8/2007		E		WSC		1		1	
CRD BY: RNS 10/8/2007		124		1		1		1	

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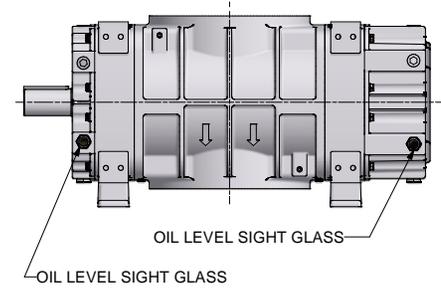
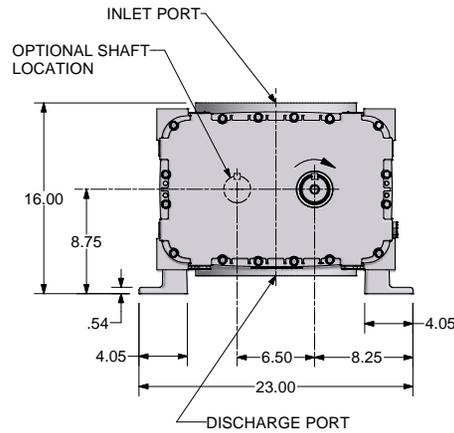
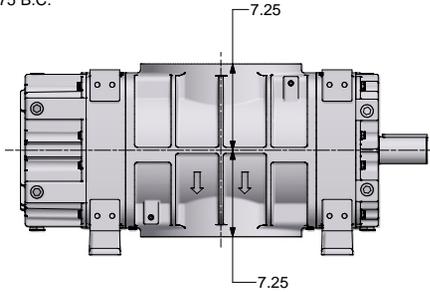
REVISION HISTORY		DATE	DWN	CHK
ZONE	REV	DESCRIPTION		
	A	RELEASED PER ECN 1037999		

GDHF-DIM-616H
DATE-10/01/07

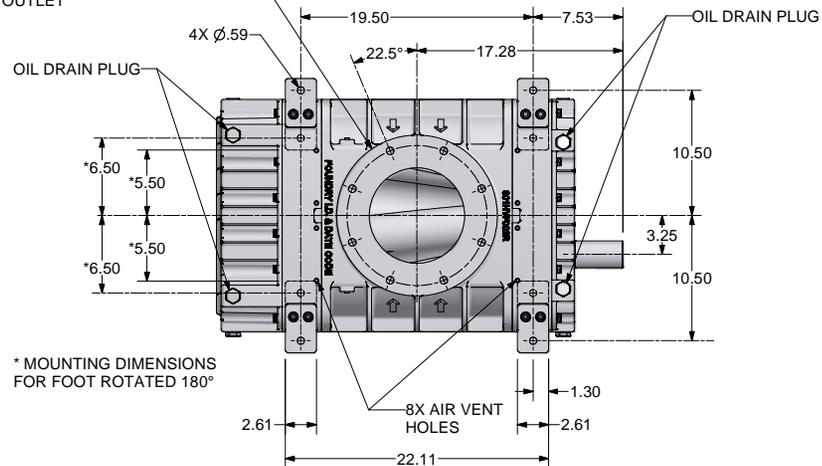


SECTION A-A
SCALE 1 : 1

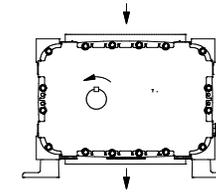
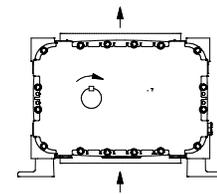
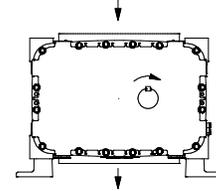
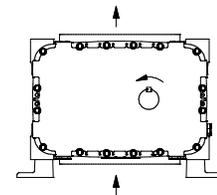
8" 150# FLANGE
8X 3/4-10 UNC-3B ∇ 1.12
EQ. SPACED \varnothing 11.75 B.C.
INLET



8" 150# FLANGE
8X 3/4-10 UNC-3B ∇ 1.12
EQ. SPACED \varnothing 11.75 B.C.
OUTLET



* MOUNTING DIMENSIONS
FOR FOOT ROTATED 180°



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOL. ON DECIMALS: X = ± .05		TOL. ON DECIMALS: XX = ± .02		TOL. ON DECIMALS: XXX = ± .01 AS SPECIFIED		TOL. ON ANGLES: ± 0°30'	
FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA. SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.		DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994		THREADS PER ASME B1.1 GAUGING SYSTEM (1) 1.0 D. 2. ANS I 2.01 8.91 20.3		CONFIDENTIAL - THE INFORMATION CONTAINED IN THIS DOCUMENT IS THE PROPERTY OF GARDNER DENVER, INC. IT IS NOT FOR PUBLIC DISCLOSURE. POSSESSION OF THE INFORMATION DOES NOT CONVEY ANY RIGHT TO CLAIM, SELL, OR DISCLOSE THE INFORMATION. UNAUTHORIZED REPRODUCTION OR USE OF THE INFORMATION IS PROHIBITED. THIS DOCUMENT IS TO BE RETURNED TO GARDNER DENVER, INC. UPON THE COMPLETION OF THE PURPOSE FOR WHICH IT IS LOANED OR UPON REQUEST.		ENG. REF:	
Gardner Denver Inc. Quincy, IL		TITLE		HEAT TREATMENT		OUTLINE-BARE UNIT		307HYF800	
DWN BY: RRB 10/8/2007		E		WSC		307HYF800		Sheet 1 of 1	
C/D BY: RNS 10/8/2007		E		WSC		307HYF800		1	