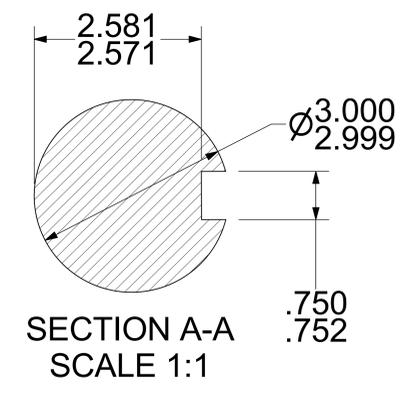
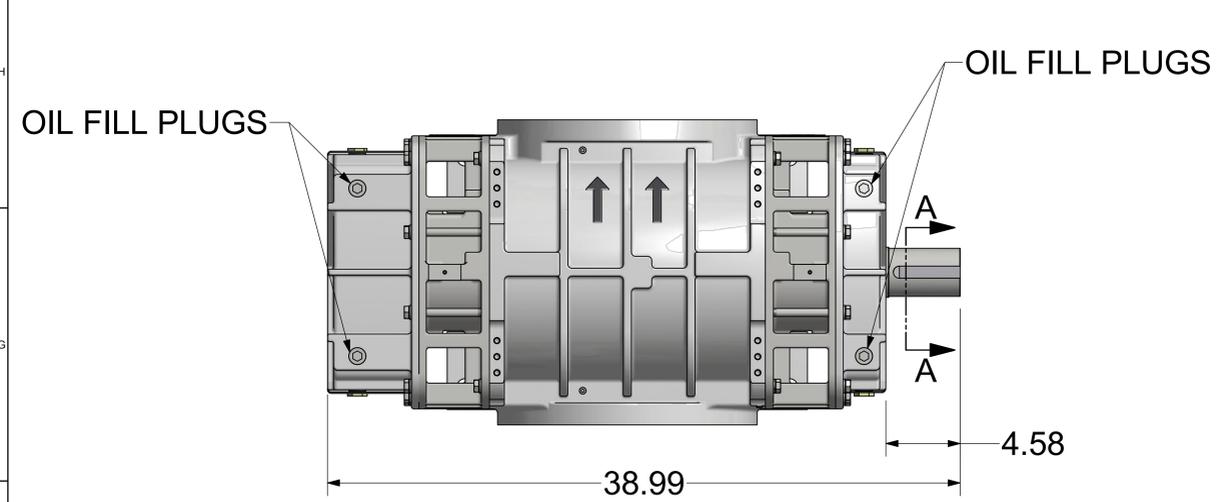
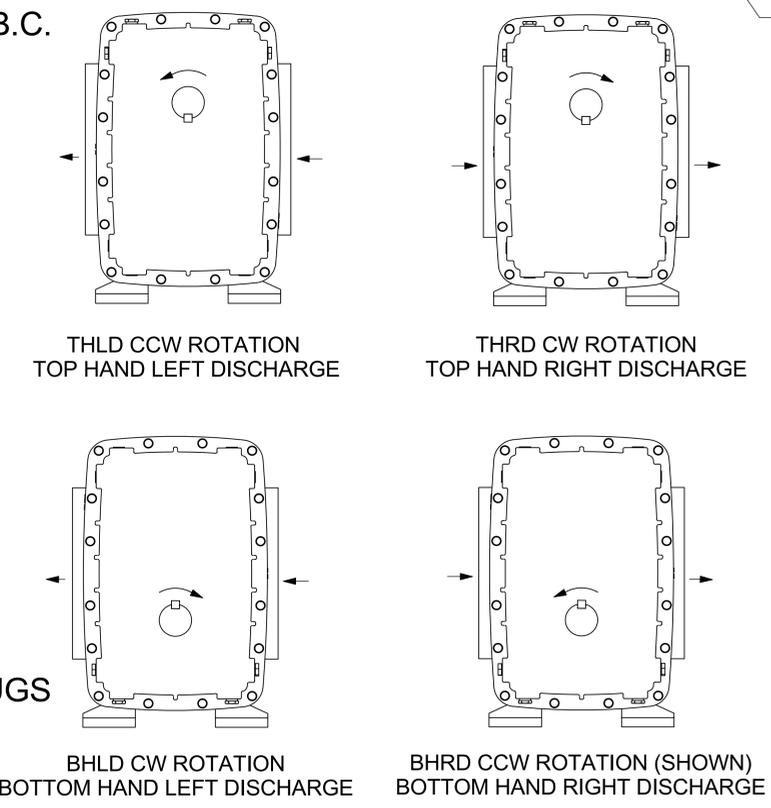
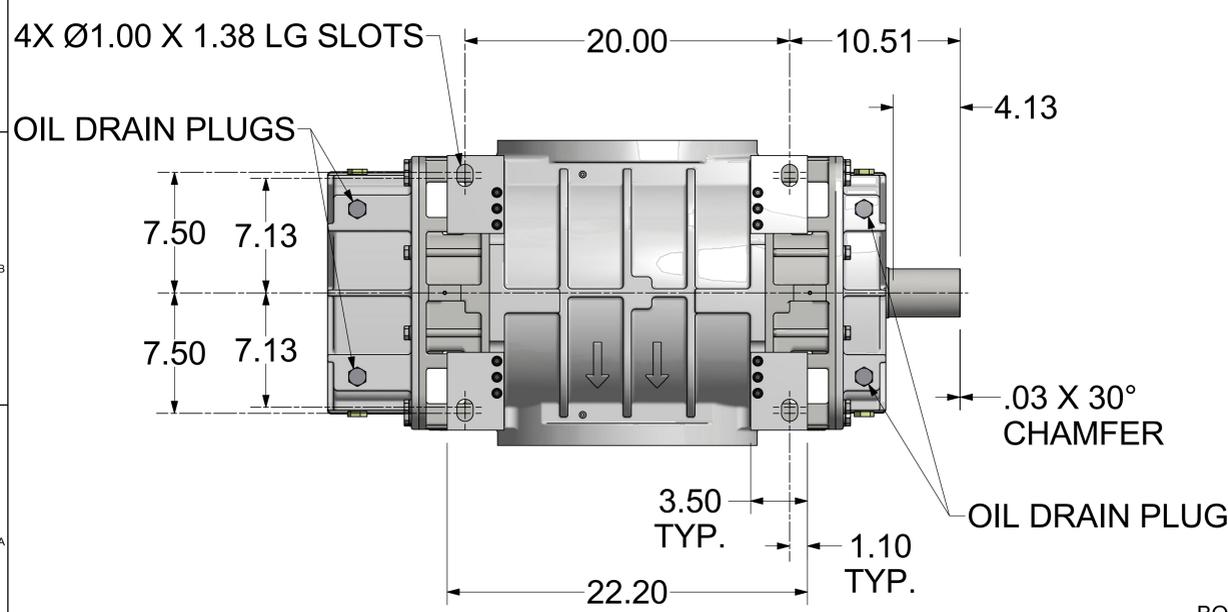
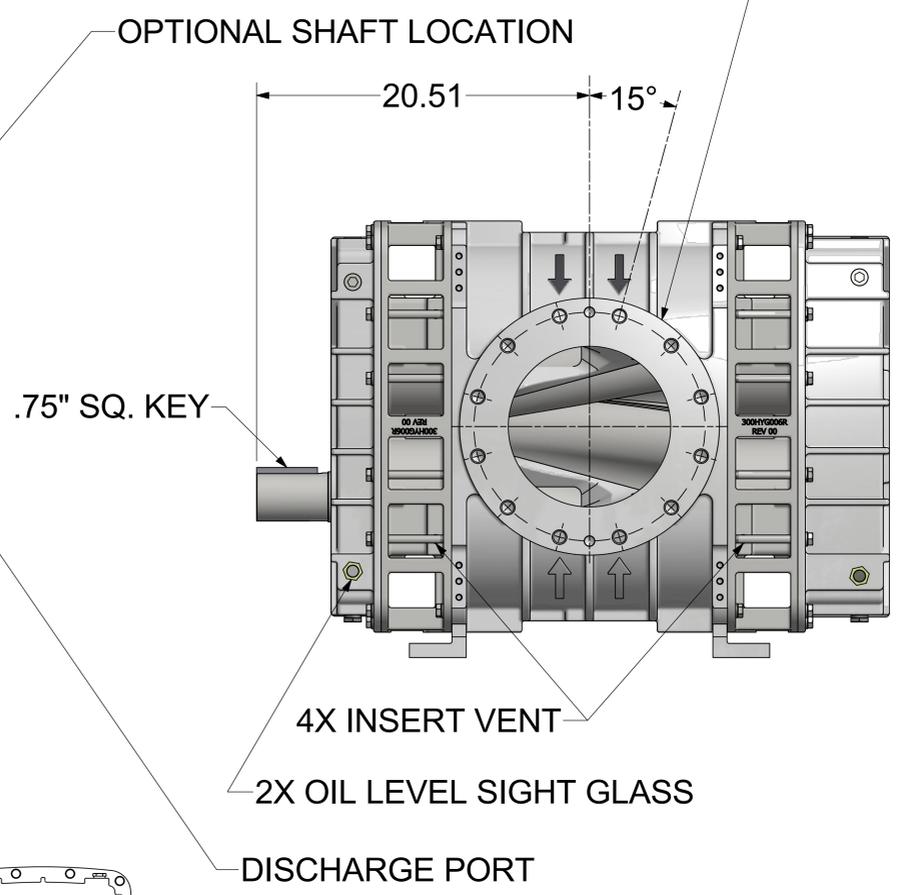
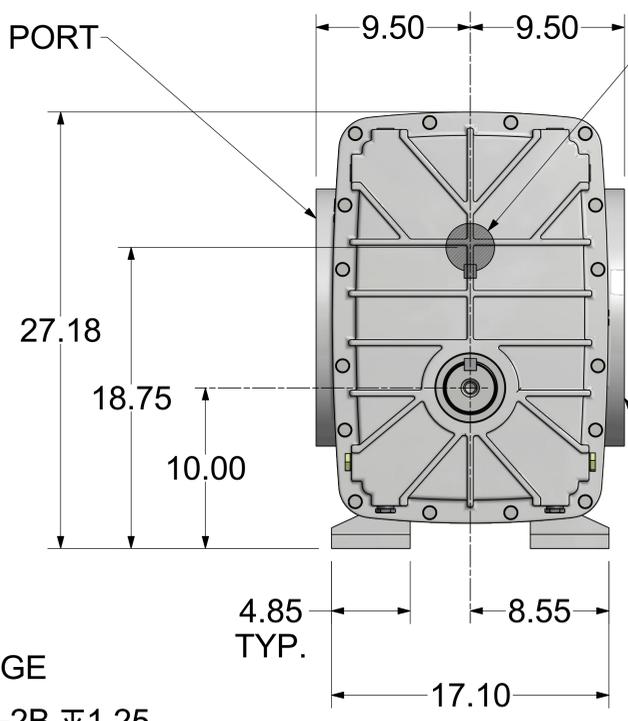
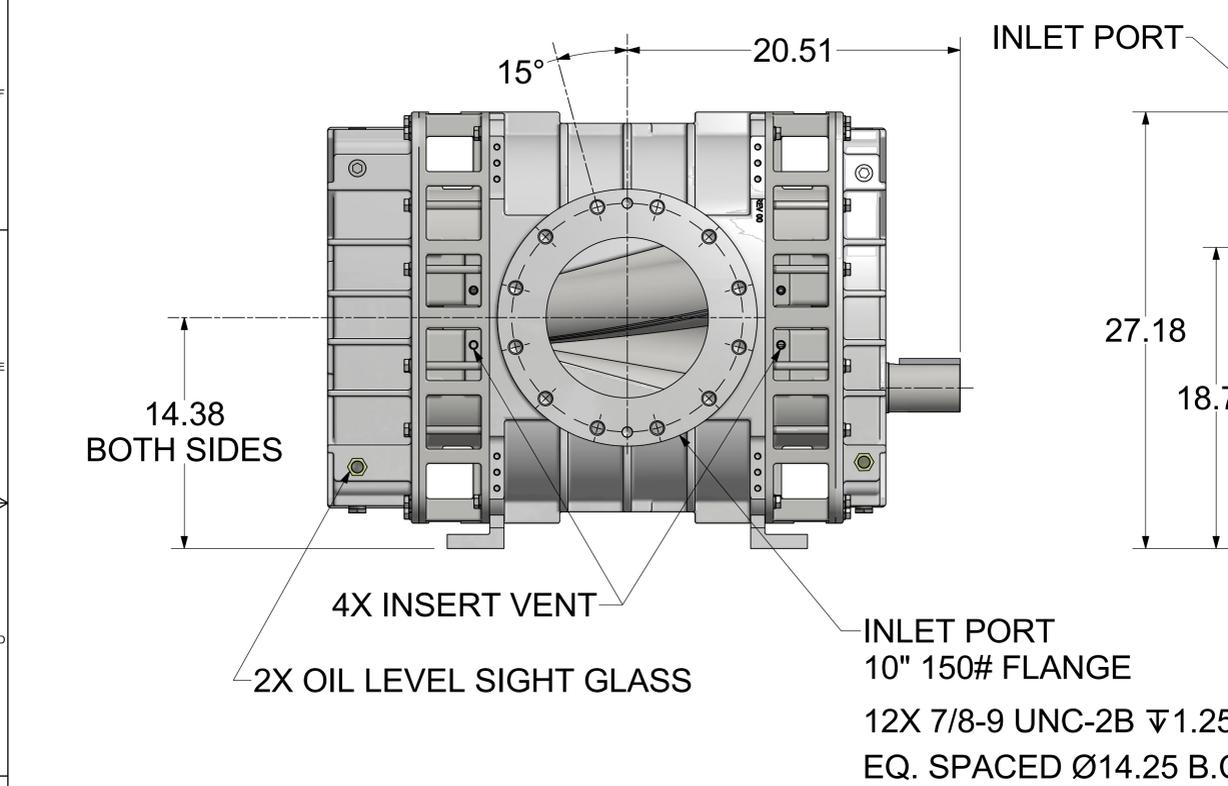


| REVISION HISTORY | | | | | | |
|------------------|-----|-------------------|---------|-----------|---------|---------|
| ZONE | REV | DESCRIPTION | ECN # | DATE | DWN | CHK |
| | 02 | REVISE DIMENSIONS | 1116055 | 23-Mar-18 | pmc2275 | mws0121 |



DISCHARGE PORT
10" 150# FLANGE
12X 7/8-9 UNC-2B ∇ 1.25
EQ. SPACED Ø14.25 B.C.



FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA.
SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: X = ±.05
TOL. ON DECIMALS: XX = ±.02
TOL. ON DECIMALS: XXX = ± AS SPECIFIED
TOL. ON ANGLES: = ± 0'-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

Gardner Denver
Quincy, IL

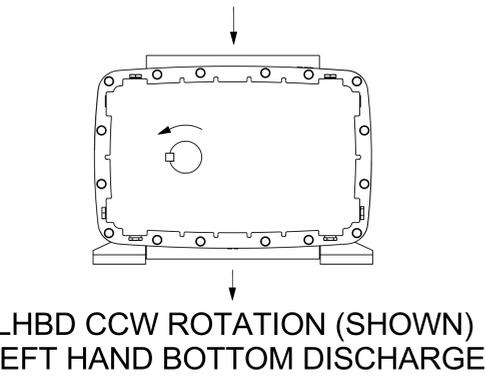
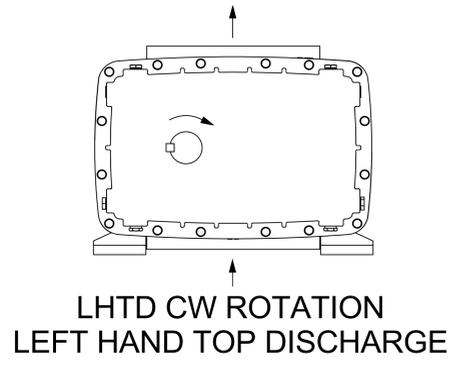
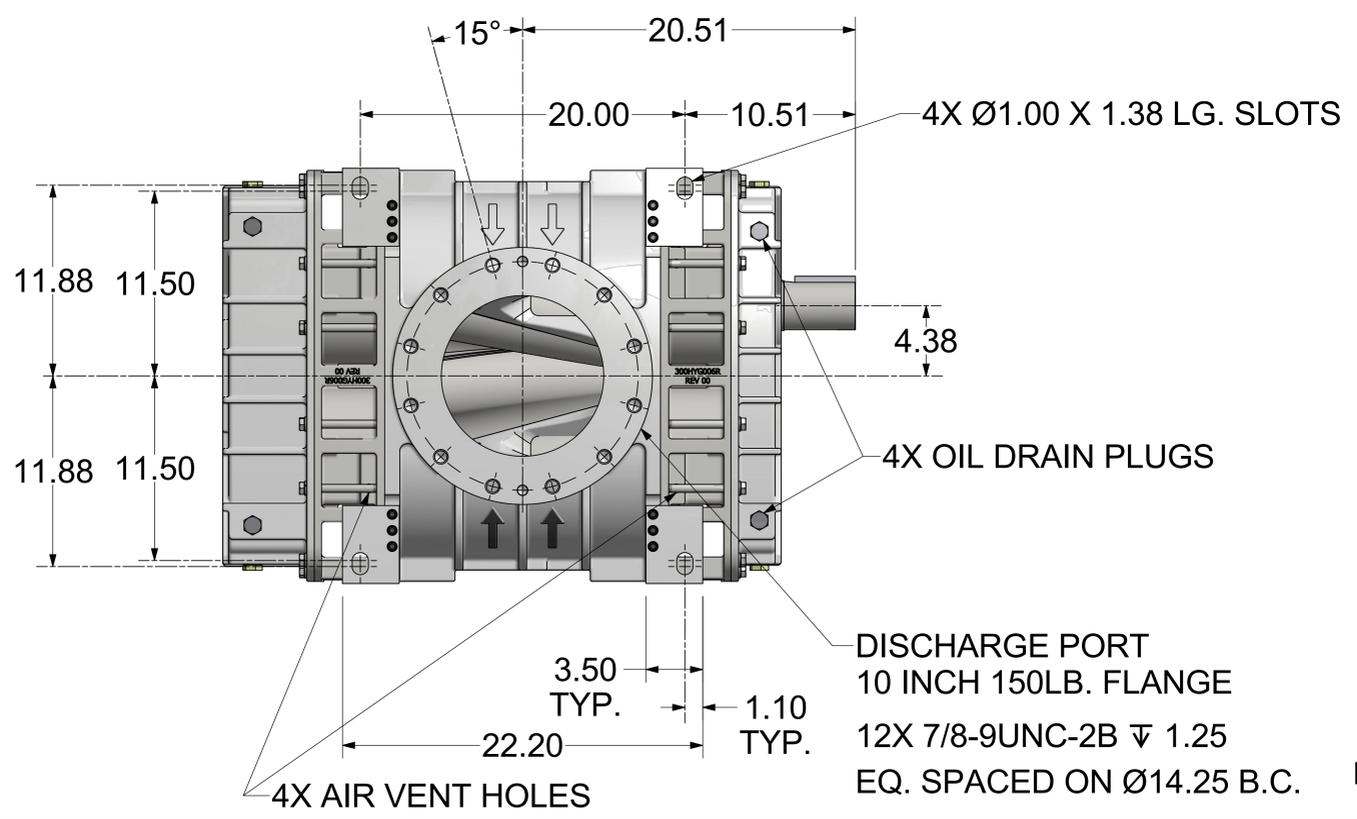
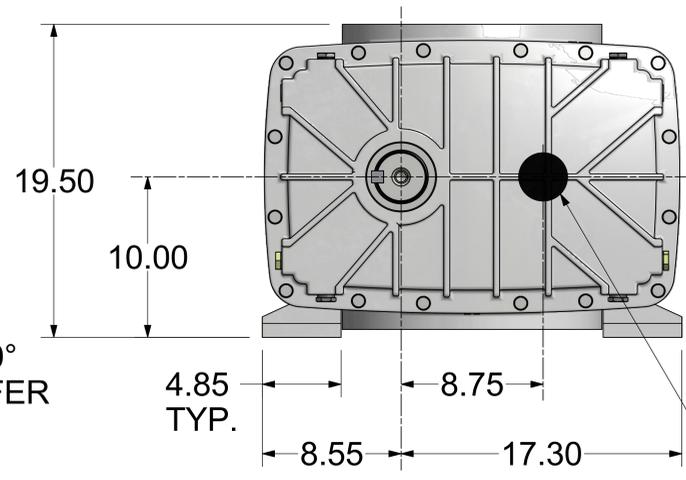
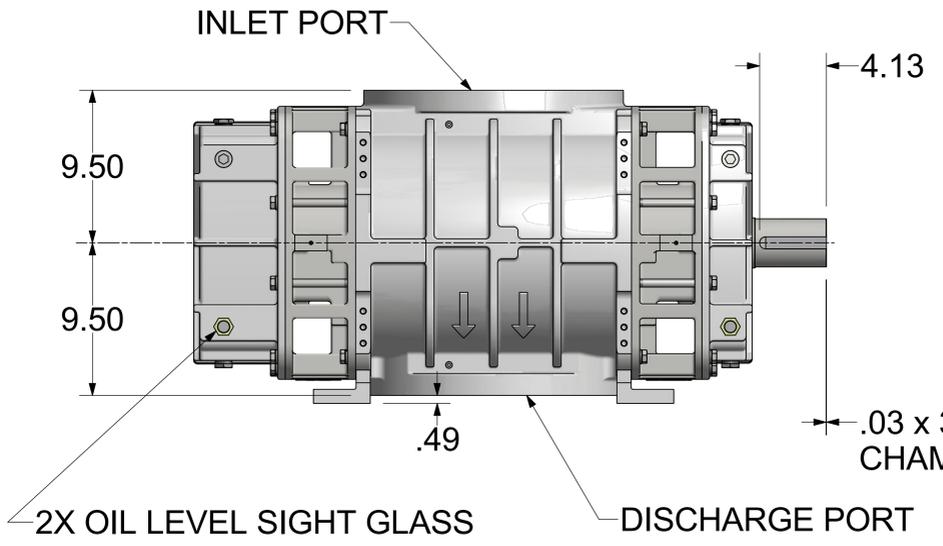
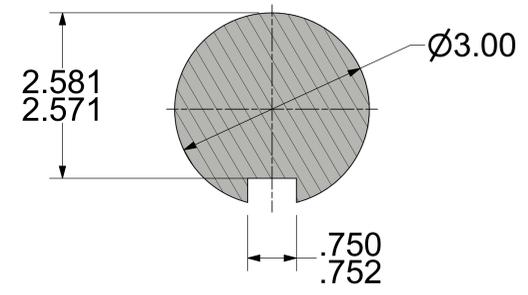
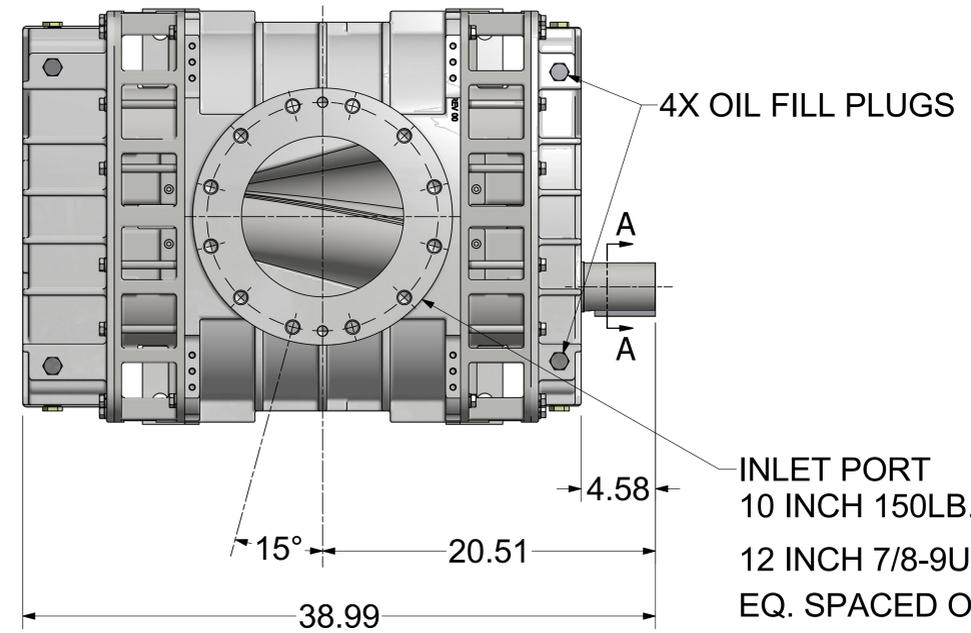
DESCRIPTION: 4093-GRP-BLOWER
HELIFLOW 817 VERTICAL

DRAWN BY: pmc2275
CHECKED BY: exp7693
DATE: 8/29/2017
SCALE: 1/4

ENG. APPROVAL: exp7693
DWN: 304HYG800
REV: 02

SHEET 1 OF 1

| REVISION HISTORY | | | | | | |
|------------------|-----|-------------------|---------|-----------|---------|---------|
| ZONE | REV | DESCRIPTION | ECN # | DATE | DWN | CHK |
| | 02 | REVISE DIMENSIONS | 1116055 | 3/22/2018 | pmc2275 | mws0121 |



| | | | |
|---|----------------------------------|--|------------------------|
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| SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM. | | DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009. THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3. | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | Gardner Denver Inc. Quincy, IL. | |
| TOL. ON DECIMALS: X = ±.05 | TOL. ON DECIMALS: XX = ±.02 | DESCRIPTION: 4093-GRP-BLOWER HELIFLOW 817 HORIZONTAL | |
| TOL. ON DECIMALS: XXX = ±AS SPECIFIED | TOL. ON ANGLES: = ± σ -30 | DRAWN BY: pmc2275 8/29/2017 | |
| THIRD ANGLE PROJECTION | | SIZE: E | ENG. APPROVAL: exp7693 |
| | | SCALE: 1/4 | DRAWING NO: 305HYG800 |
| | | | REV: 02 |
| | | | SHEET: 1 OF 1 |