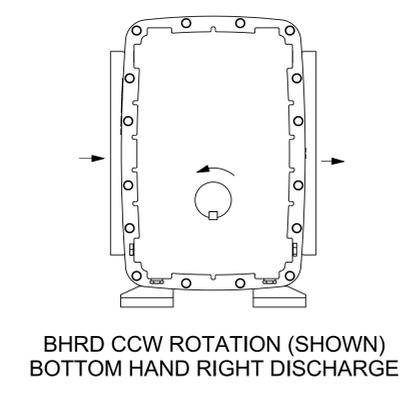
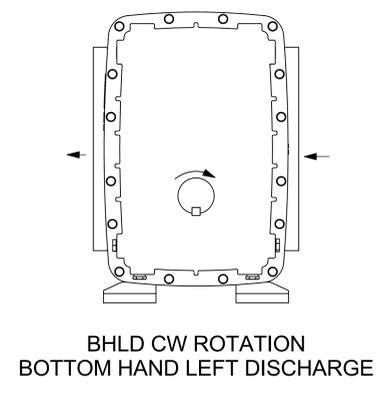
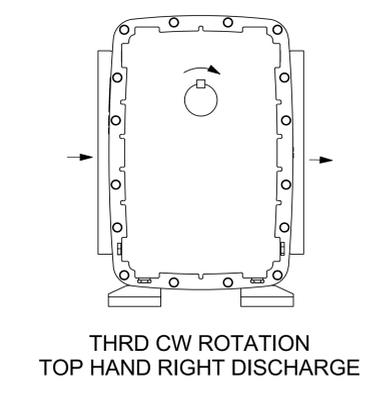
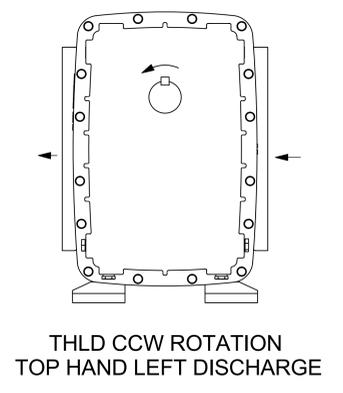
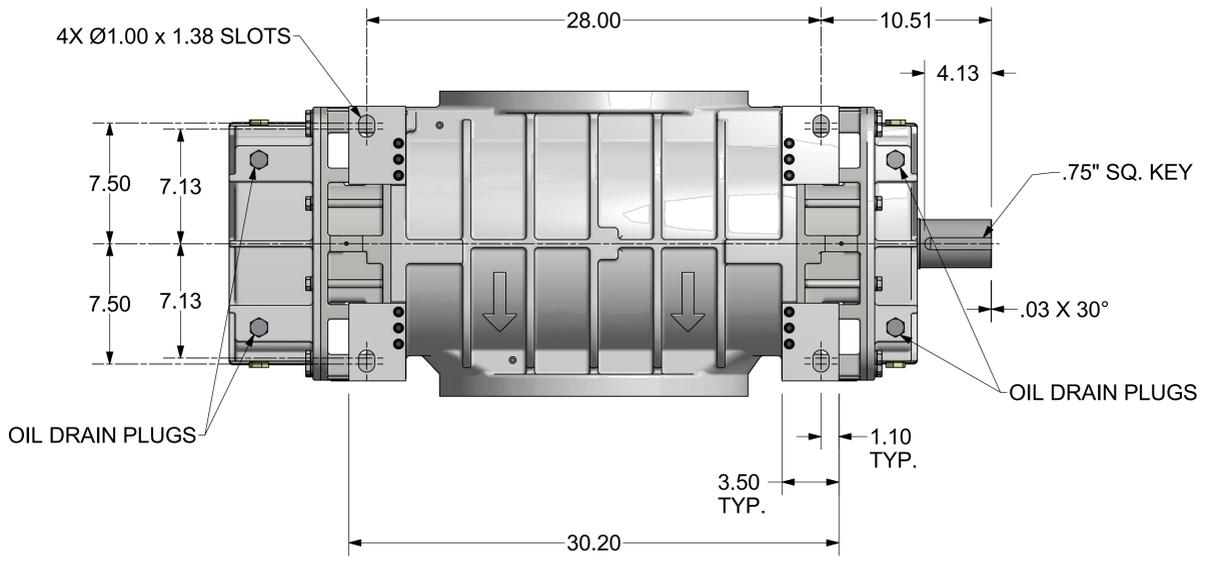
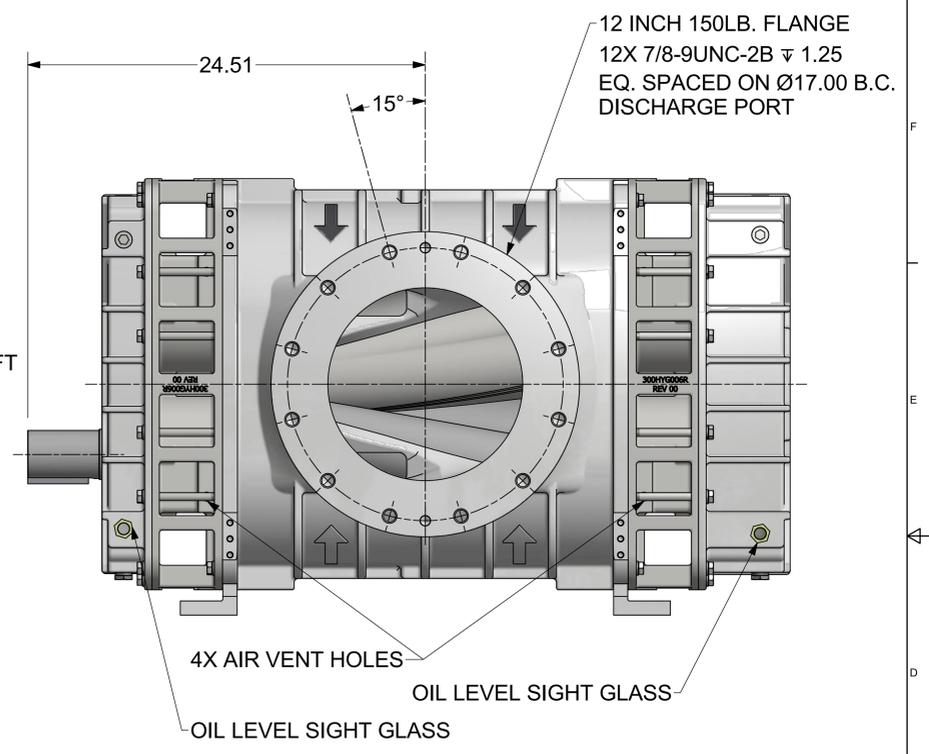
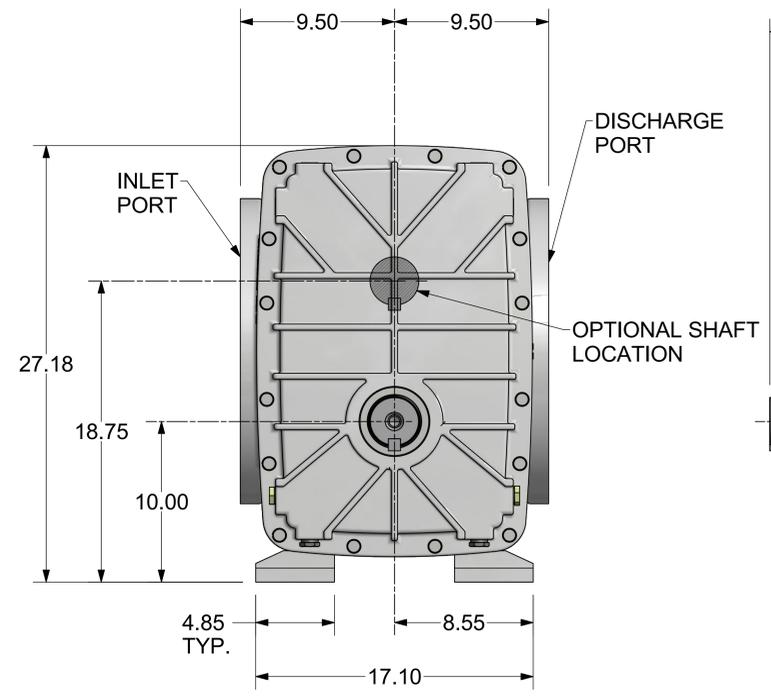
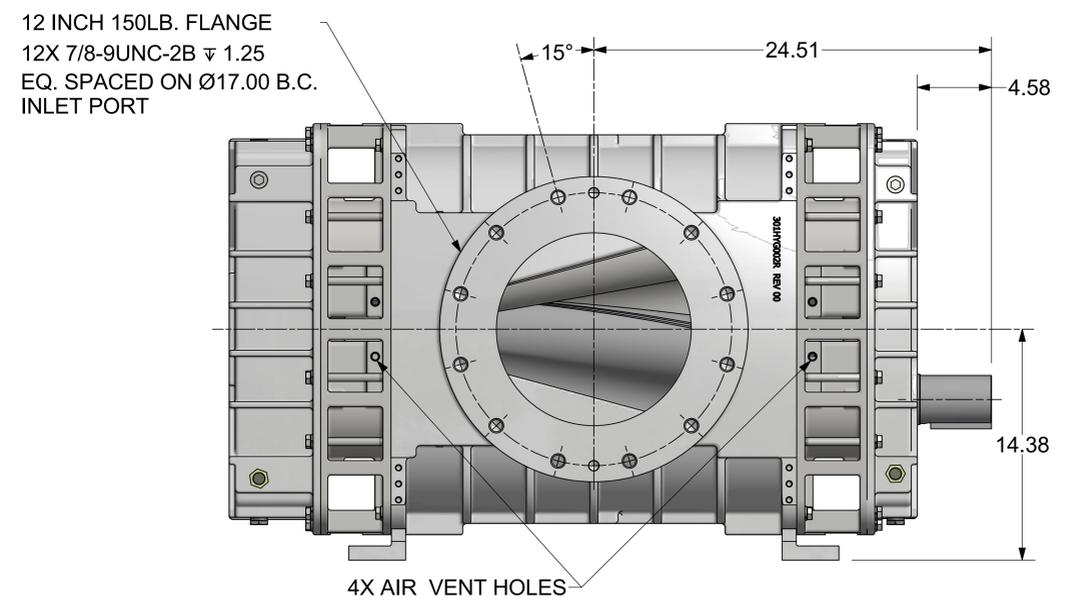
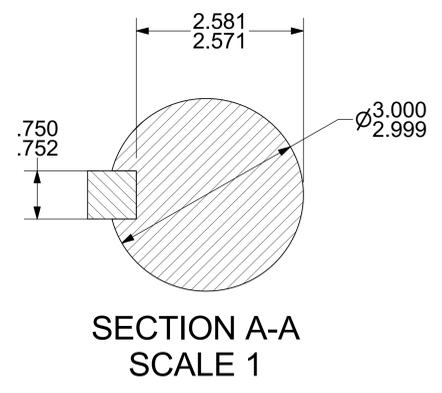
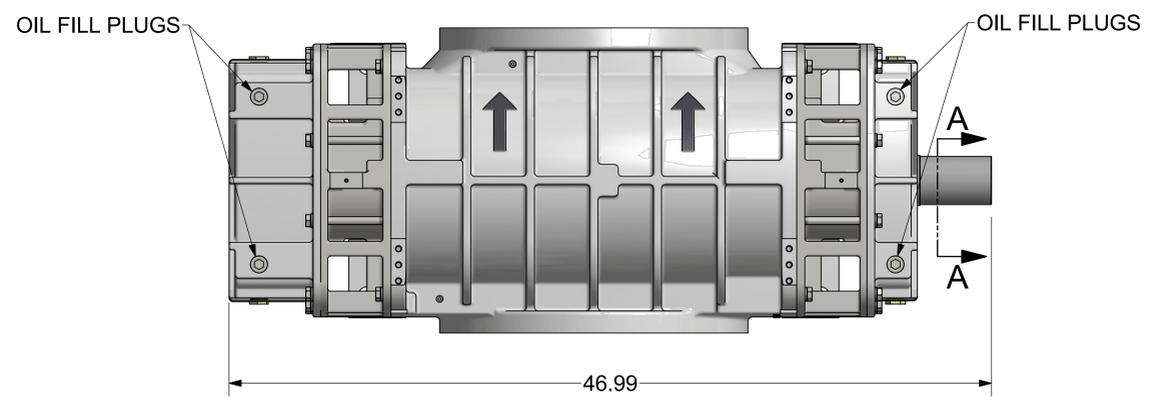


REVISION HISTORY						
ZONE	REV	DESCRIPTION	ECN #	DATE	DWN	CHK
	02	REMOVED LIFTING LUGS	1114643	30-Jan-18	rn8465	



FINISH OF CHAMFERS AND FILLETS TO CONFORM TO SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOL. ON DECIMALS: X = ±.05
TOL. ON DECIMALS: XX = ±.02
TOL. ON DECIMALS: XXX = ± AS SPECIFIED
TOL. ON ANGLES: = ± 0°-30'

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

HEAT TREATMENT

Gardner Denver
Gardner Denver Inc.
Quincy, IL

DESCRIPTION: 4093-GRP-BLOWER
HELIFLOW 825 VERTICAL

DRAWN BY: pmc2275
CHECKED BY: rn8465

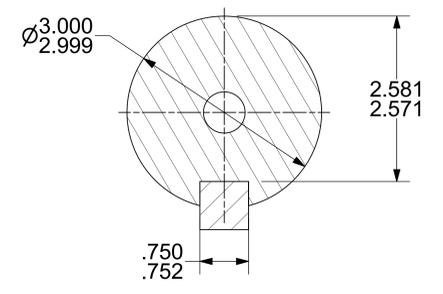
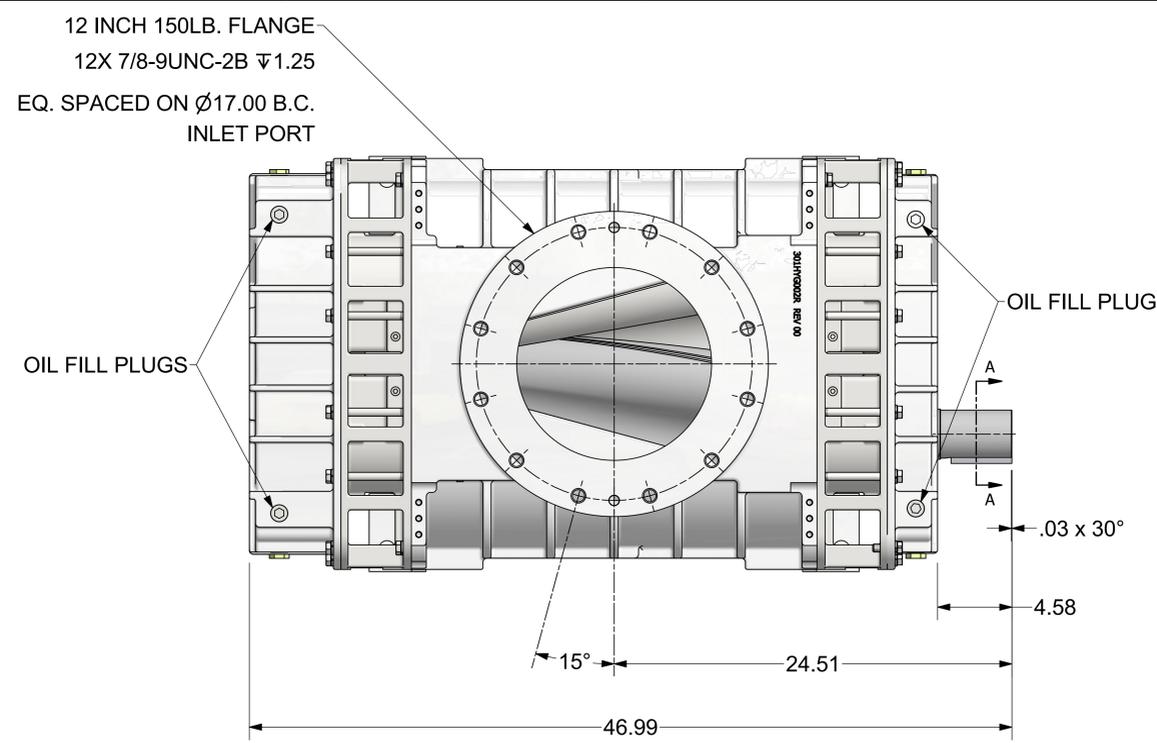
DATE: 28-Aug-17
SCALE: 1/4

ENGR. APPROVAL: pmc2275
DATE: 14-Sep-17

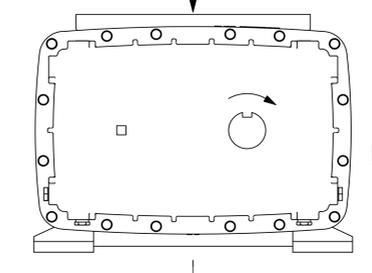
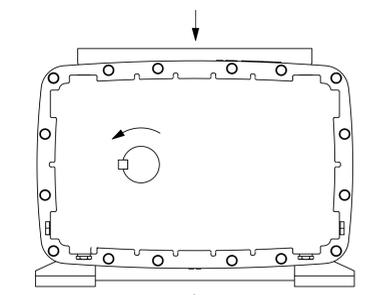
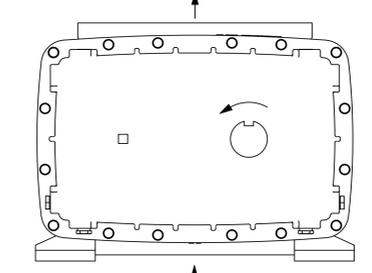
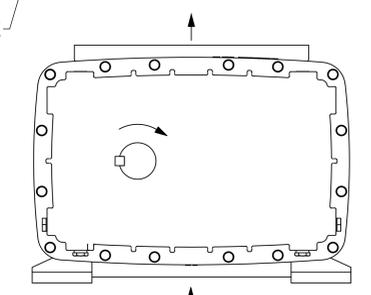
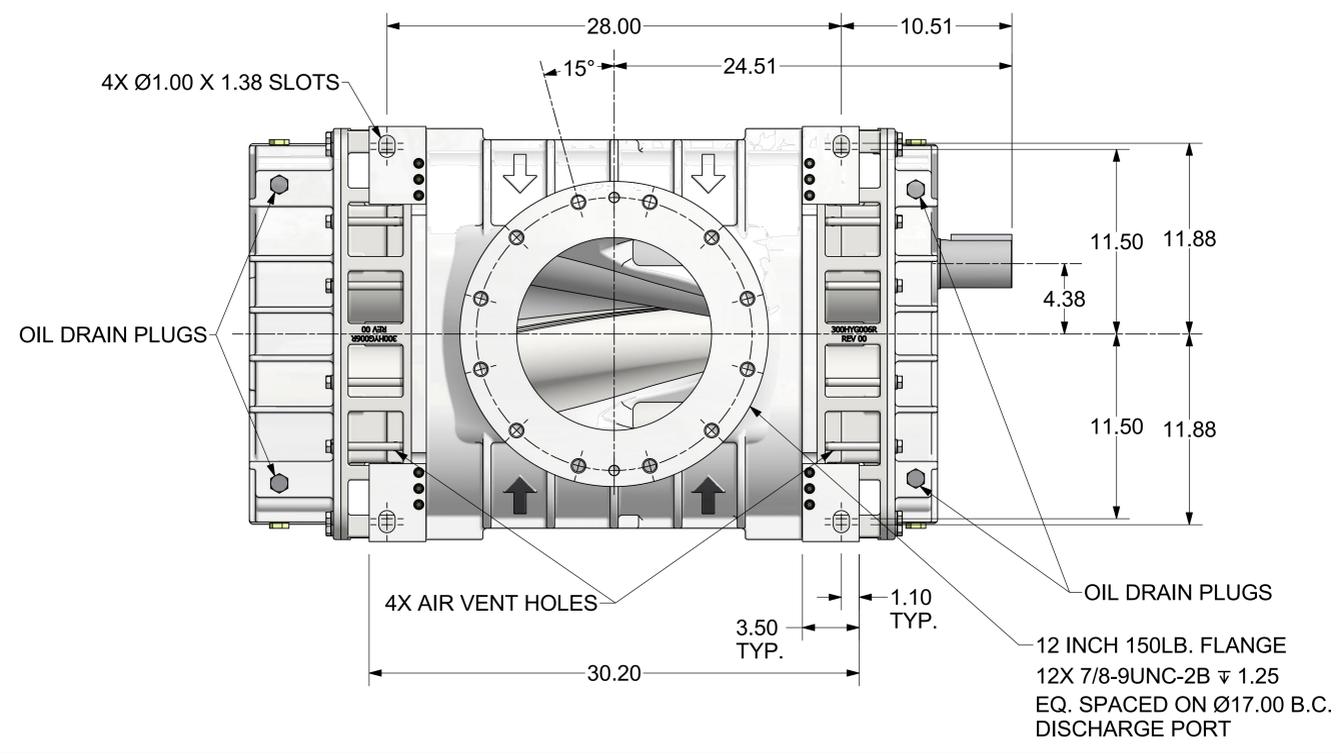
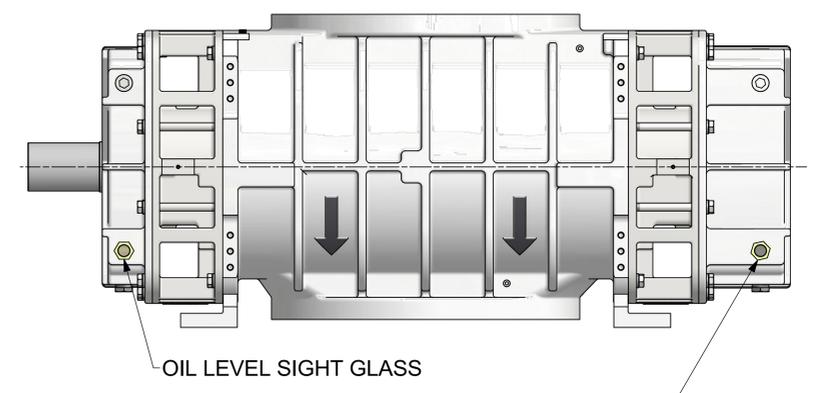
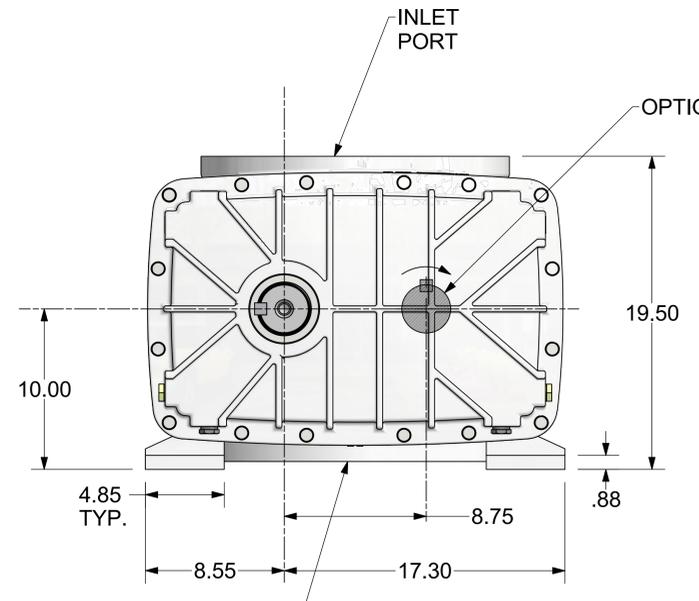
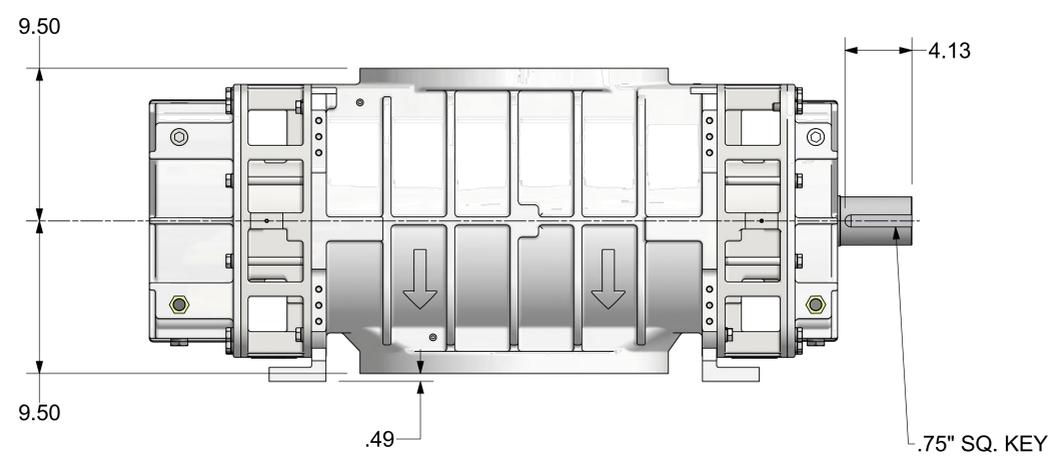
DWG. NO.: 302HYG800
SHEET: 1 OF 1

REV: 02

REVISION HISTORY						
ZONE	REV	DESCRIPTION	ECN #	DATE	DWN	CHK
	03	REVISE DIMENSIONS	1116055	23-Mar-18	pmc2275	mws0121



SECTION A-A
SCALE 1 : 1



FINISH OF CHAMFERS AND FILLETS TO CONFORM TO ROUGHEST ADJACENT AREA.
SURFACE ROUGHNESS MAXIMUM PER ASME B46.1. FULL THREAD DEPTHS ARE MINIMUM.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOL. ON DECIMALS: X = \pm .05
TOL. ON DECIMALS: XX = \pm .02
TOL. ON DECIMALS: XXX = \pm AS SPECIFIED
TOL. ON ANGLES: = \pm σ -30

THIRD ANGLE PROJECTION

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DIMENSIONING AND TOLERANCING PER ASME Y14.5-2009
THREADS PER ASME B1.1 GAGING SYSTEM 21 U.O.S., ANSI B1.20.1 & B1.20.3

Gardner Denver
Quincy, IL

DESCRIPTION: 4093-GRP-BLOWER
HELIFLOW 825 HORIZONTAL

DRAWN BY: pmc2275 29-Aug-17
CHECKED BY: rln8465 14-Sep-17

SCALE: E

ENGR. APPROVAL: pmc2275
DATE: 303HYG800

REV: 03

SHEET 1 OF 1