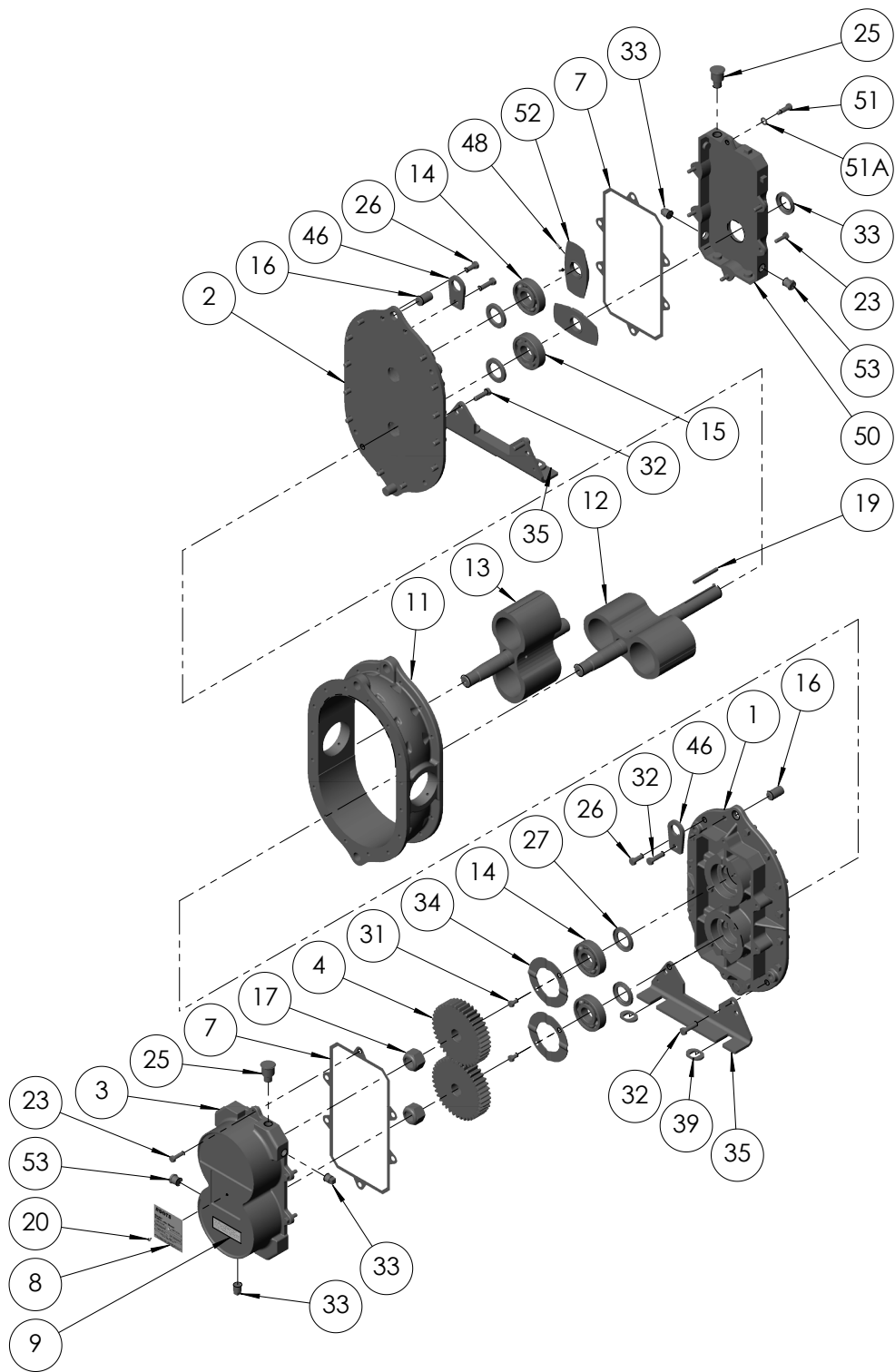


Standard components shown. Actual component geometry may vary with model.



Assembly of Roots Universal RAI-DSL Series blowers, 3-1/2" through 5" gear diameter

Roots Universal RAI DSL Series gas blowers parts list 3-1/2" gear diameter

Refer to page 23

Item #	Part name	Part number	Qty.
Non Length Parts 3-1/2" URAI-DSL, URAI-J-DSL			
0	HEADPLATE GEAR END	64860022	1
2	HEADPLATE DRIVE END DSL	T30374022	1
3	GEARBOX	T30406022	1
4	TIMING GEAR SET	RC-63889021	1
7	GEARBOX/COVER GASKET	62752021	2
8	BLOWER NAMEPLATE	T20034001	1
9	LUBE LABEL	62043020	1
14	BALL BEARING	10987002	3
15	ROLLER BEARING	10222035	1
16	DOWEL PINE	10226001	4
17	HEX NUT	10319007	2
19	KEY	10825005	1
20	SELF-TAPING SCREW	10815002	1
21	PIPE PLUG	10008003	12
23	HEX HEAD SCREW	10011003	14
25	BREATHER	T20088001	2
26	HEX HEAD SCREW	10019002	12
27	LIP SEAL (INBOARD)	10005157	4
31	HEX HEAD SCREW	11540003	4
32	HEX HEAD SCREW	12467007	6
33	LIP SEAL (DRIVE SHAFT)	T20082001	1
34	BEARING CLAMP PLATE	64449020	2
35	BLOWER FOOT	64999021	2
39	OBLONG WASHER	12892001	4
**40	SOCKET HEAD SCREW	10065022	2
46	LIFTING LUG	64361020	2
48	SET SCREW	T20083001	4
50	DRIVE END COVER	T30346022	1
51	SHOULDER BOLT	T20084001	2
52	OIL SLINGER	T20080020	2
53	SIGHT PLUG OIL LEVEL	T20085001	2

Item #	Part name	Part number	Qty.
Length Parts 32 URAI-DSL			
Ø11	CYLINDER 32	71132022	1
Ø11	CYLINDER 32 M	T30164062	1
Ø12	DRIVE IMPELLER 32	RC-201467122	1
Ø12	DRIVE IMPELLER 32 M	RC-201467122M	1
13	DRIVN IMPELLER 32	RC-201467122S	1
Length Parts 33 URA-DSL, URAI-J-DSL			
*Ø11	CYLINDER 33	38992022	1
Ø11	CYLINDER 33 M	T30165062	1
*11	CYLINDER 33 J	74142023	1
Ø12	DRIVE IMPELLER 33	RC-201467222	1
Ø12	DRIVE IMPELLER 33 M	RC-201467222M	1
13	DRIVN IMPELLER 33	RC-201467222S	1
Length Parts 36 URAI-DSL, URAI-J-DSL			
*Ø11	CYLINDER 36	38993022	1
Ø11	CYLINDER 36 M	T30166062	1
*Ø11	CYLINDER 36 J	74168023	1
Ø11	CYLINDER 36 J M	T301290063	1
Ø12	DRIVE IMPELLER 36	RC-2014673122	1
Ø12	DRIVE IMPELLER 36 M	RC-2014673122M	1
13	DRIVN IMPELLER 36	RC-201467322S	1

* Unit is available in both standard and Whispair (Jet) configurations, confirm model before ordering parts.

Ø Unit is available in both standard and Metric configurations, confirm model before ordering parts.