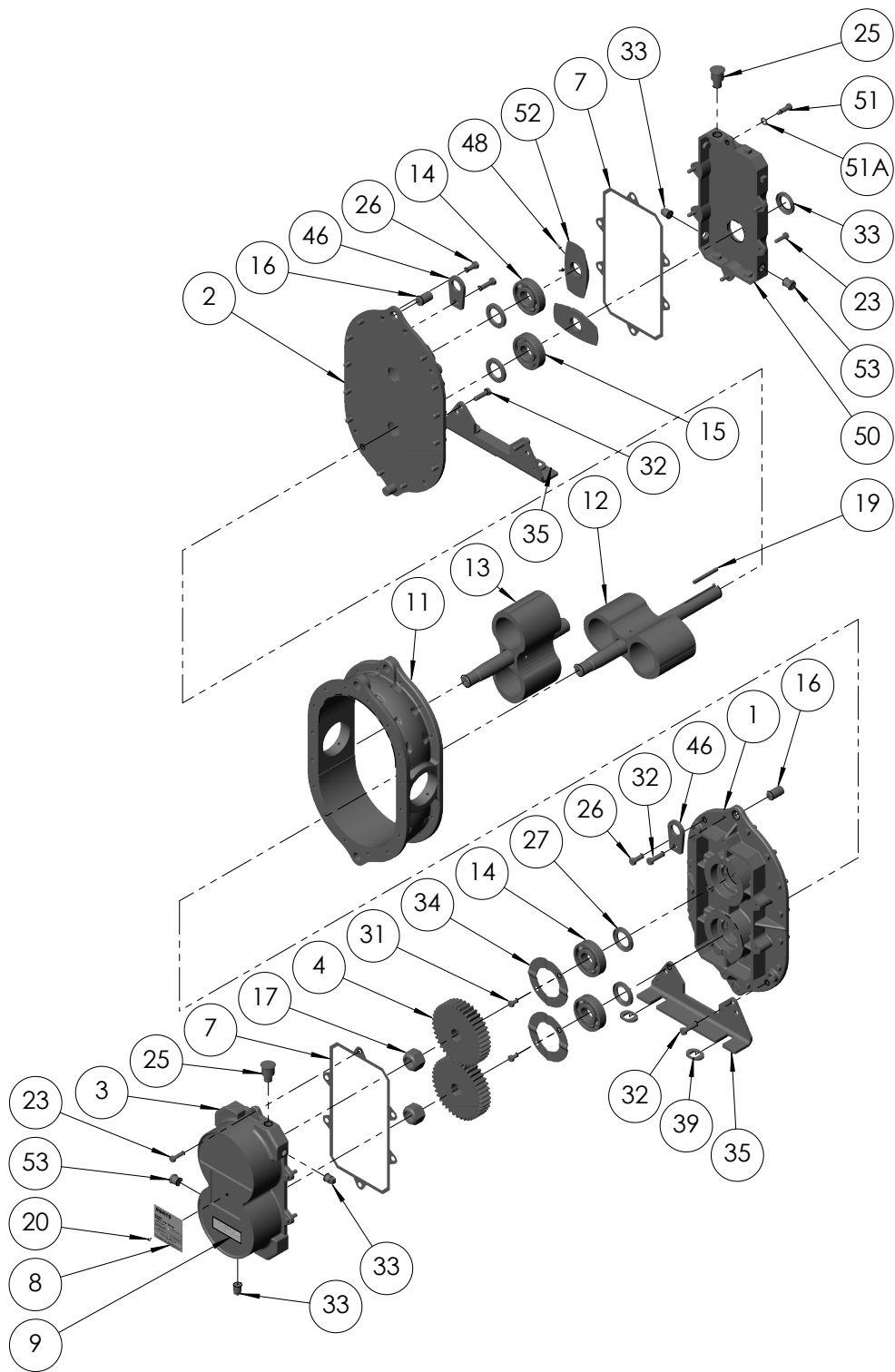


Standard components shown. Actual component geometry may vary with model.



Assembly of Roots Universal RAI-DSL Series blowers, 3-1/2" through 5" gear diameter

Roots Universal RAI DSL Series gas blowers parts list 5" gear diameter

Refer to page 23

Item #	Part name	Part number	Qty.
Non Length Parts 5" URAI DSL, URAI-J-DSL			
1	HEADPLATE GEAR END	64612022	1
2	HEADPLATE DRIVE END DSL	T30357022	1
3	GEARBOX	T30408022	1
4	TIMING GEAR SET	RC-63866021	1
7	GEARBOX/COVER GASKET	62776021	2
8	BLOWER NAMEPLATE	T20034001	1
9	LUBE LABEL	62043020	1
14	BALL BEARING	10987003	3
15	ROLLER BEARING	10222037	1
16	DOWEL PINE	10531005	4
17	HEX NUT	10319006	2
19	KEY	10826022	1
20	SELF-TAPING SCREW	10815002	1
21	PIPE PLUG	10008003	12
23	HEX HEAD SCREW	10012004	14
25	BREATHER	T20088001	2
26	HEX HEAD SCREW	10019004	26
27	LIP SEAL (INBOARD)	10005164	4
31	HEX HEAD SCREW	11965010	4
32	HEX HEAD SCREW	12467006	6
33	LIP SEAL (DRIVE SHAFT)	T20082003	1
34	BEARING CLAMP PLATE	64402020	2
35	BLOWER FOOT	65601021	2
39	OBLONG WASHER	12892006	4
46	LIFTING LUG	64361020	2
48	SET SCREW	T20083001	4
50	DRIVE END COVER	T30339022	1
51	SHOULDER BOLT	T20084002	2
051A	LOCK WASHER	10049004	2
52	OIL SLINGER	T20079020	2
53	SIGHT PLUG OIL LEVEL	T20085001	2

Item #	Part name	Part number	Qty.
Length Parts 53 URAI-DSL			
Ø11	CYLINDER 53	40468022	1
Ø11	CYLINDER 53 M	T30170062	1
Ø12	DRIVE IMPELLER 53	RC-201469122	1
Ø12	DRIVE IMPELLER 53 M	RC-201469122M	1
13	DRIVN IMPELLER 53	RC-201469122S	1
Length Parts 56 URAI-DSL, URAI-J-DSL			
*Ø11	CYLINDER 56	61763022	1
Ø11	CYLINDER 56 M	T30171062	1
*11	CYLINDER 56 J	74141023	1
Ø12	DRIVE IMPELLER 56	RC-201469222	1
Ø12	DRIVE IMPELLER 56 M	RC-201469222M	1
13	DRIVN IMPELLER 56	RC-201469222S	1
Length Parts 59 URAI-DSL			
Ø11	CYLINDER 59	63664022	1
Ø11	CYLINDER 59 M	T30172062	1
Ø12	DRIVE IMPELLER 59	RC-2014693122	1
Ø12	DRIVE IMPELLER 59 M	RC-2014693122M	1
13	DRIVN IMPELLER 59	RC-201469322S	1

* Unit is available in both standard and Whispair (Jet) configurations, confirm model before ordering parts.

Ø Unit is available in both standard and Metric configurations, confirm model before ordering parts.