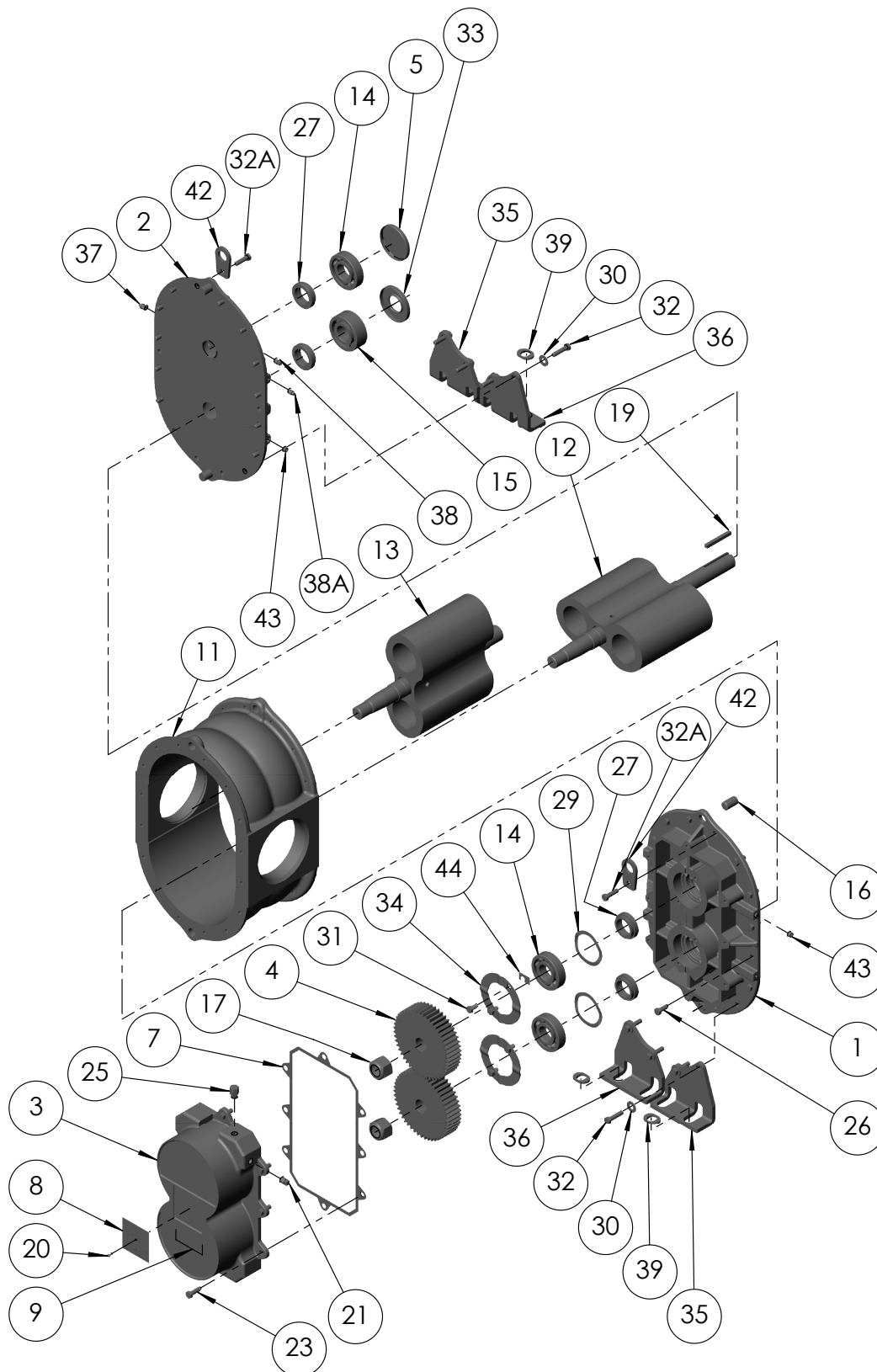


Standard components shown. Actual component geometry may vary with model.



Assembly of Roots Universal RAI-G Series gas blowers, 6" gear diameter

Roots Universal RAI DSL Series gas blowers parts list 6" gear diameter

Refer to page 24

Item #	Part name	Part number	Qty.
Non Length Parts 6" URAI DSL			
1	HEADPLATE GEAR END	62538022	1
2	HEADPLATE DRIVE END DSL	T30375022	1
3	GEARBOX	T30409022	1
4	TIMING GEAR SET	RC-64910021	1
7	GEARBOX GASKET	62745021	1
8	BLOWER NAMEPLATE	T20034001	1
9	LUBE LABEL	62043020	1
14	BALL BEARING	10987042	3
15	ROLLER BEARING	10222010	1
16	DOWEL PINE	10531005	4
17	HEX NUT	10319021	2
19	KEY	10827005	1
20	SELF-TAPING SCREW	10815002	1
21	PIPE PLUG	10008003	12
23	HEX HEAD SCREW	10019005	14
25	BREATHING	T20088001	2
26	HEX HEAD SCREW	10019004	22
27	LIP SEAL (INBOARD)	10005159	4
29	WAVY WASHER	10135004	2
30	FLAT WASHER	10181013	8
31	HEX HEAD SCREW	10677012	4
32	HEX HEAD SCREW	10019009	8
032A	HEX HEAD SCREW	12467006	2
33	LIP SEAL (DRIVE SHAFT)	T20082004	1
34	BEARING CLAMP PLATE	62742021	2
35	BLOWER FOOT R/H	65628021	2
36	BLOWER FOOT L/H	65629021	2
39	OBLONG WASHER	12892006	4
42	LIFTING LUG	64361020	2
48	SET SCREW	T20083002	4
50	DRIVE END COVER	T30347022	1
51	SHOULDER BOLT	T20084003	2
52	OIL SLINGER	T20081021	2
53	SIGHT PLUG OIL LEVEL	T20085001	2
55	COVER GASKET	T30387021	1

Item #	Part name	Part number	Qty.
Length Parts 65 URAI DSL			
Ø11	CYLINDER 65	65025022	1
Ø11	CYLINDER 65 M	T30393062	1
Ø12	DRIVE IMPELLER 65	RC-201470122	1
Ø12	DRIVE IMPELLER 65 M	RC-201470122M	1
13	DRIVN IMPELLER 65	RC-201470122S	1
Length Parts 68 URAI DSL			
Ø11	CYLINDER 68	62454022	1
Ø11	CYLINDER 68 M	T30395062	1
Ø12	DRIVE IMPELLER 68	RC-201470222	1
Ø12	DRIVE IMPELLER 68 M	RC-201470222M	1
13	DRIVN IMPELLER 68	RC-201470222S	1
Length Parts 615 URAI DSL			
Ø11	CYLINDER 615	65031022	1
Ø11	CYLINDER 615 M	T30391062	1
Ø12	DRIVE IMPELLER 615	RC-2014703122	1
Ø12	DRIVE IMPELLER 615 M	RC-2014703122M	1
13	DRIVN IMPELLER 615	RC-201470322S	1

* Unit is available in both standard and Whispair (Jet) configurations, confirm model before ordering parts.

◇ Unit is available in both standard and Metric configurations, confirm model before ordering parts.